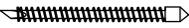
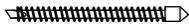
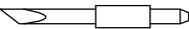
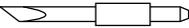
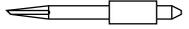
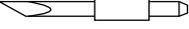


Individual cutter blades have a variety of features. Select the optimal cutter blade to suit the media (vinyl, card, rubber, etc.) to be cut.

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Blade Part # and Angle	Diameter	Cutting Applications and Blade Features	Bladeholder/Plunger Part#		
			DISCONTINUED BLADEHOLDERS/PLUNGERS		
CB09UA  45°	0.9 mm	Standard Blade for cutting Color Adhesive (standard vinyl). Suitable for cutting media up to 0.25mm thick . Max cutting distance of approximately 4000 meters. (CE5000, FC8000, FC2250, FC4500)	 DISCONTINUED	 DISCONTINUED	
CB09UA-K60  60° (30°)	0.9 mm	60° 0.9mm Blade optimized for cutting Window Tint Film and other thin films. (CE5000, FC8000, FC2250, FC4500)			
CB15U  45°	1.5 mm	For cutting media which is too thick for the CB09UA Blade. Suitable for cutting media from 0.25mm to 0.5mm thick . (CE5000, FC8000, FC2250, FC4500)	 DISCONTINUED		
CB15UA  45°	1.5 mm	For cutting High Intensity Reflective media . (CE5000, FC8000, FC2250, FC4500)			
CB15UA-K30  30° (60°)	1.5 mm	30° For cutting Reflective Diamond Grade media . (FC8000, FC2250, FC4500)			
CB15UB  45°	1.5 mm	For cutting small characters less than 10mm on standard vinyl. (CE5000, FC8000, FC2250, FC4500)			
CB15U-K30  30° (60°)	1.5 mm	For thicker media. The sharply angled point provides a longer cutting edge. Suitable for cutting material from 0.5mm to 1.5mm thick Such as Rubber Resist media . (FC8000, FC2250, FC4500)			
CB15U-K20-SP  20° (70°)	1.5 mm	For cutting Sandblast Rubber Resist media . up to 2.5mm thick . (FC8000, FC2250, FC4500)			 DISCONTINUED

Replacement Guide & Blade Compatibility
on Page 2

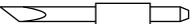


CAUTION

To avoid bodily injury, handle cutter blades with care!

Individual cutter blades have a variety of features. Select the optimal cutter blade to suit the media (vinyl, card, rubber, etc.) to be cut.

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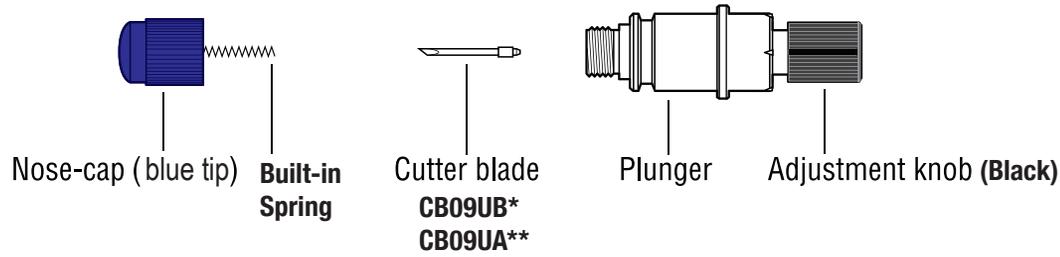
Blade Part # and Angle	Diameter	Cutting Applications and Blade Features	Bladeholder/Plunger Part#	
			CURRENT BLADEHOLDERS/PLUNGERS	
CB09UB  45°	0.9 mm	Standard Blade for cutting Color Adhesive (standard vinyl). Suitable for cutting media up to 0.25mm thick . Max cutting distance of approximately 4000 meters. (CE6000, FC8600, FC2250, FC4500)	PHP33-CB09N-HS 	PHP35-CB09-HS 
CB09UB-K60  60° (30°)	0.9 mm	60° 0.9mm Blade optimized for cutting Window Tint Film and other thin films. (CE6000, FC8600, FC2250, FC4500)		
CB15U  45°	1.5 mm	For cutting media which is too thick for the CB09UA Blade. Suitable for cutting media from 0.25mm to 0.5mm thick . (laminates, smart device screen protection media) (CE6000, FC8600, FC2250, FC4500)	PHP33-CB15N-HS 	PHP35-CB15-HS 
CB15UA  45°	1.5 mm	For cutting High Intensity Reflective media . (CE6000, FC8600, FC2250, FC4500)		
CB15UA-K30  30° (60°)	1.5 mm	30° For cutting Reflective Diamond Grade media . (FC8600, FC2250, FC4500)		
CB15UB  45°	1.5 mm	For cutting small characters less than 10mm on standard vinyl. (CE6000, FC8600, FC2250, FC4500)		
CB15U-K30  30° (60°)	1.5 mm	For thicker media. The sharply angled point provides a longer cutting edge. Suitable for cutting material from 0.5mm to 1.5mm thick Such as Rubber Resist media . (FC8600, FC2250, FC4500)		
CB15U-K20-SP  20° (70°)	1.5 mm	For cutting Sandblast Rubber Resist media . up to 2.5mm thick . (FC8600, FC4500, FC2250)	MUST REMOVE Blade Spring from CB15 Blades w/spring	MUST REMOVE Blade Spring from CB15 Blades w/spring
CB30UC  45°	3.0 mm	For cutting Corrugated Paper up to E flute or Chip Board up to 2.0mm thick . (FC2250)	PHP34-CB30-HS 	

CAUTION

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PHP33-CB09N Bladeholder with built-in spring

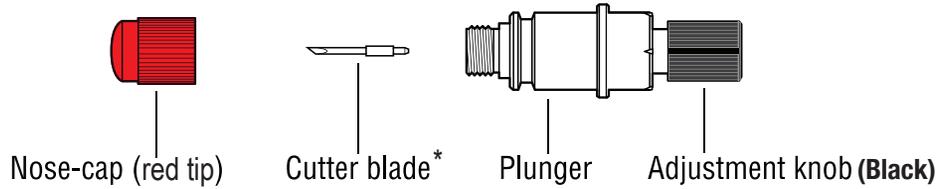
For 0.9mm diameter blades



*CB09UB and CB09UB-K60 are the recommended blades for use with this bladeholder.
 **REMOVE CB09UA blade's spring before installing into bladeholder.

PHP33-CB15N

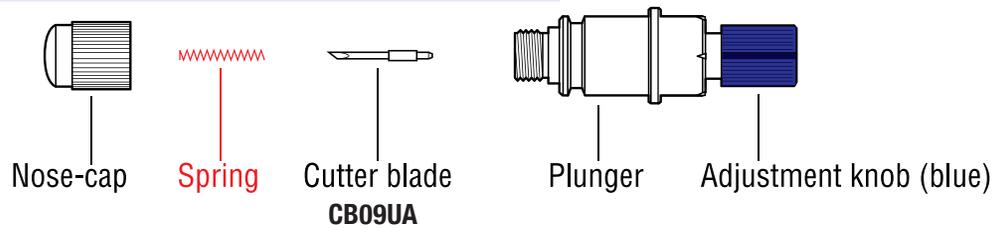
For 1.5mm diameter blades



*If spring is included with blade, REMOVE blade's spring before installing into bladeholder.

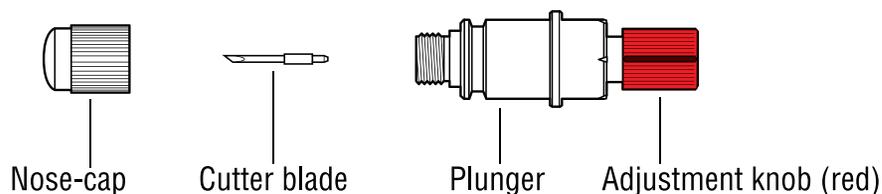
PHP32-CB09N **DISCONTINUED**

For 0.9mm diameter blades



PHP32-CB15N **DISCONTINUED**

For 1.5mm diameter blades



CAUTION
 To avoid bodily injury, handle cutter blades with care!