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## Roland Thermal Fabric Transfer Material Instruction Sheet

**For use in PNC-5000/PC-50, PC-60, PC-600 or PC-12 ColorCMM printers  
with Wax Ribbon Cartridges**

1. Set-up for printing images onto WTFR Fabric Transfer Material:
  - Insert fabric material same as vinyl or polyester film, making sure sparkly (printable) side is up.
  - Print design in reverse image using the wax ribbon cassette. Contour cut image without cutting through the material. Use XD-CH2 or XD-CH3 adjustable blade holder with blade extended no more than .005 inches.
  - After contour cutting, weed excess material away from image for clean, “ghost-free” image transfer. If not contour cutting the image, cut around the image by hand as close to the image as possible for best results.
2. Items that can take transfers:
  - Light colored cotton or cotton/polyester blends work well. (Examples: T-shirts, polo shirts, baseball or golf hats)
3. Heat Press application:
  - Pre-heat press to approximately 350° about 15 minutes prior to application.
  - Place item flat on the surface of the heat press and smooth wrinkles.
  - Pre-press garment for approximately 5 seconds.
  - Place printed image face down on fabric.
  - Press for 10-15 seconds at 350-375° with firm pressure.
  - **Peel transfer paper off while hot!** Reheat if necessary.
4. Washing instructions:
  - Turn garment inside out to wash.
  - Wash in cold or lukewarm water. **Do not use bleach or harsh detergent!**
  - Hang dry or use cool setting on dryer. **Do not use hot temperature to dry!**

Note: **If garment needs to be ironed, omit ironing the transferred image.**

**When storing the Thermal Fabric Transfer Material, keep it in a cool dry area. Do not leave it exposed to the sun for any period of time.**