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INSTRUCTIONS FOR PERFORMING A CUTTING ALIGNMENT CHECK ON COLORCAMM PC-60/600

Step#1. Load the media with or without using the guideline stickers. Visually line up the media with the pinch rollers.

Step#2. Turn the machine **ON** and lower the load lever/pinch rollers.

Step#3. Press the *setup* key and the machine will check the sheet and initialize the cutter.

Step#4. Press and hold the **UP** arrow key forwarding the media until it begins to skew or wander or until you are sure it is straight.

If material is skewing, then press down on pinch roller lever on the back of the machine to release the media. Once the material is free, push a small amount of the material back into the machine to offset the shift. Continue tracking the material through the machine to check alignment, repeating this procedure until media is straight.

Step#5. Once the material has been aligned, return to the origin by holding down the *setup* key to get to the "**ROLL, EDGE, PIECE**" menu. Select the **EDGE** option and press enter. Double check alignment as the machine rolls media back.

If you are still having problems, you may want to check the alignment stickers. Sometimes a sheet appears to be misaligned relative to the alignment stickers only because the stickers are not applied straight. If you continue to have problems, call the Roland Technical Services Department. Remember to have your model number and serial number ready. **800-542-2307**