

PNS-502/402/302 ASSEMBLY INSTRUCTIONS



Accessories

Dimensions

CX-500: 1602 mm [W] x 727 mm [D] x 1113 mm [H] (63-1/8 in. [W] x 28-5/8 in. [D] x 43-7/8 in. [H]) (with PNS-502)
 CX-400: 1407 mm [W] x 727 mm [D] x 1113 mm [H] (55-7/16 in. [W] x 28-5/8 in. [D] x 43-7/8 in. [H]) (with PNS-402)
 CX-300: 1144 mm [W] x 727 mm [D] x 1113 mm [H] (45-1/16 in. [W] x 28-5/8 in. [D] x 43-7/8 in. [H]) (with PNS-302)

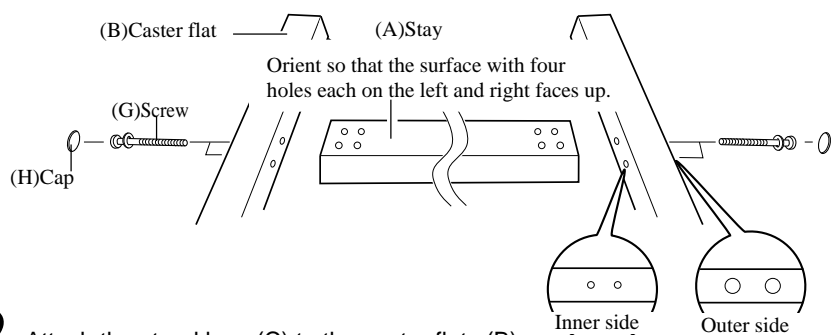
A Stay: 1	C Stand legs: 2	E Mounting fixtures: 2	G Screws with washers: 8 (for stand assembly)	I Screws with washers: 16 (for mounting fixtures)	K Screws : 10 (for installing the sheet hangers and CX-500/400/300)
B Caster flats: 2	D Shafts: 2	F Sheet hangers: 2	H Caps: 8 (for (G) screws)	J Hexagonal wrenches: 2 (Large) (Small)	

Assembly Instructions

CAUTION Unpacking, installation, and moving must be carried out by two or more persons.
 Failure to do so may result in falling of the unit, leading to injury.
Use the joining screws to secure the unit to the stand.
 Failure to do so may result in falling of the unit, leading to injury.
Use care to avoid pinching the fingers when placing the unit on the stand.
 Doing so may result in injury.

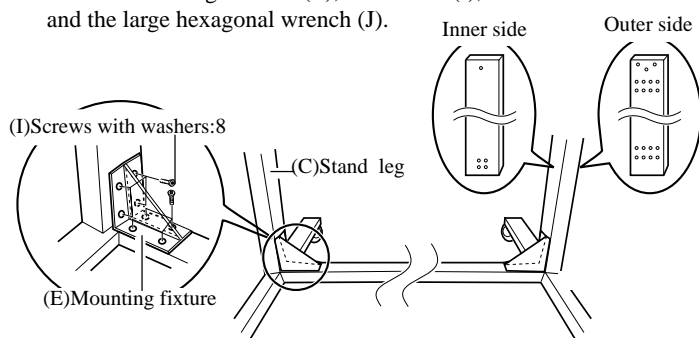
1. Assemble the caster flats (B) and the stay (A).
 2. Tighten the screws (G), then attach the caps (H).

- * Use four screws (G) and the large hexagonal wrench (J).
- * Orient the stay (A) so that the surface with eight holes faces up.
- * Assemble the caster flats (B) and the stay (A) with the side of each caster flat (B) that has small holes touching the ends of the stay (A).
- * Tighten the screws (G) so that they are finger-tight, then place on a flat surface and tighten the screws completely.



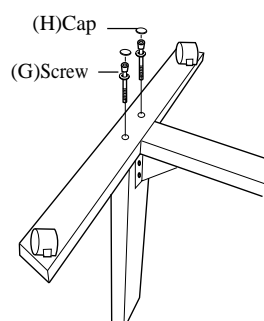
2. Attach the stand legs (C) to the caster flats (B).

- * Each stand leg (C) has an inner side and an outer side. (See the figure below.)
- * Tighten all screws to finger-tight.
- * Use the mounting fixtures (E), the screws (I), and the large hexagonal wrench (J).



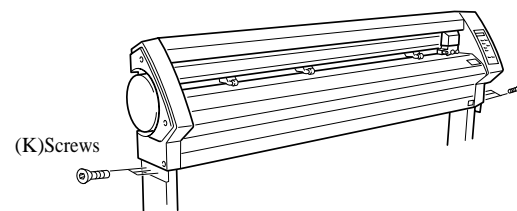
3. Turn the stand legs you assembled in step 2 upside-down.
 2. Use four screws (G) to install in the holes on the bottom surfaces of the caster flats (B).
 Securely tighten all finger-tight screws (including the screws loosely tightened in step 2), then fit on the caps.

- * Use four screws (G) and the large hexagonal wrench (J).



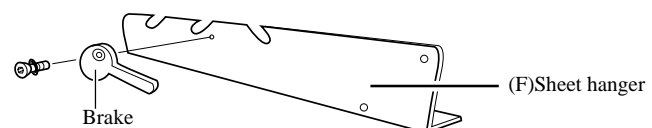
4. Mount the CX-500/400/300 on the stand.

- * Use six screws (K) and the small hexagonal wrench (J).
- * The orientation when mounting the unit is not important (that is, there is no difference between front and back). There is no difference between the left and right stand legs.



5. Temporarily remove the brake from the sheet hanger (F).

- * Use the small hexagonal wrench (J).



6. 1. Attach the sheet hangers (F) from the outer sides of the stand legs (C).
 Orient so that the bent portions face outward.
 2. Install the shafts (D).
 3. Attach the brake you removed in step 4.

- * Use four screws (K) and the small hexagonal wrench (J).
- * The left and right sheet hangers are different.
 Attach the sheet hanger that is provided with the brake to the left side at the back of the unit.
- * Arrange the shaft with no stopper on the inner side and the shaft with a stopper on the outer side.

