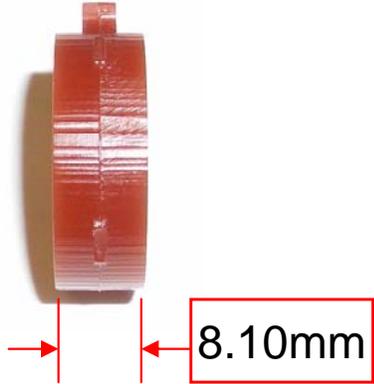


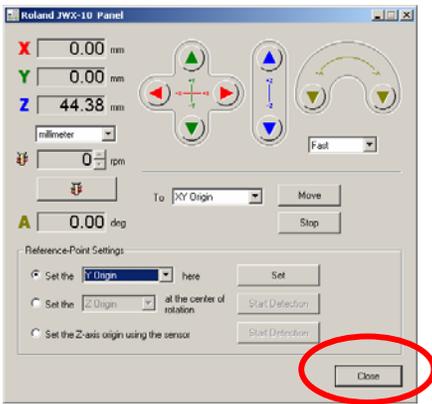
Adjusting Z-Center

1



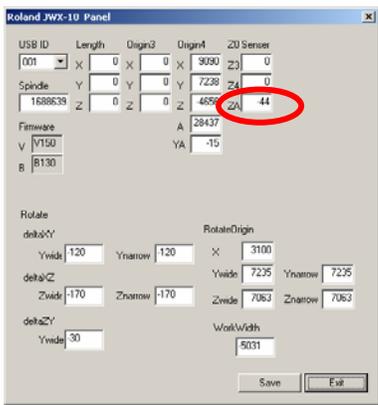
Measure the Rotary Alignment test piece. For this example, we will say that the test piece is .10mm too big.

2



With the Control Panel open, press Ctrl, Alt, & Shift all at the same time on the keyboard, and using the mouse, click on the Close button. A new panel will open. Do not change anything unless instructed to.

3

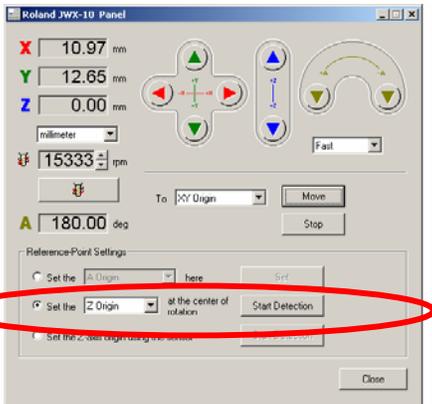


Reference:
 .10 = 10
 .08 = 8
 .05 = 5

Locate the ZA field under the Z0 Sensor column.
 .10mm too big = $10 / 2 = - 5$
 .10mm too small = $10/2 = +5$
 Now add value in field with difference
 $-44 - 5 = -49$

Enter -49 in field and press save button.

4



You will need to turn off the machine and turn it back on. **After turning on the machine, you must set the Z-Origin at the center of rotation again using the detection method.**