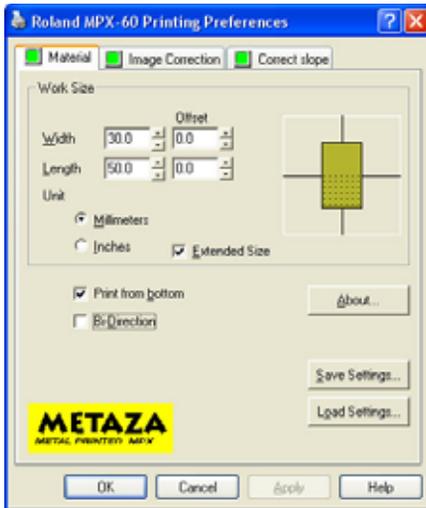


## READ THIS FIRST

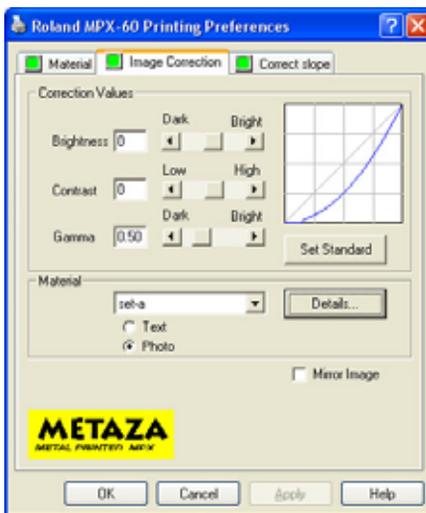
To achieve the best impact quality possible, it may be necessary to make adjustments to your print driver. The following information covers how to customize the driver settings for Nickel, Gold Plated, Rhodium, Platinum and Stainless Steel (all other materials should be fine with the current preset settings).

1. Update Firmware to version 1.4. Firmware can be obtained at [www.rolanddga.com/support](http://www.rolanddga.com/support).
2. Uncheck the Bi-Direction box from the driver.



3. From the material drop down list, create a new setting (set-a), rename it (i.e., Rhodium 400x600) and set the following impact settings as your default for the above listed materials.

Speed (mm/s) = 15  
Impact - MIN = 400  
Impact - MAX = 600



NOTE: Although the "Stainless Steel" preset should be sufficient for most coated materials, some users may want to have a slightly harder impact setting to bring out the image quality. When making these adjustments, the Impact - MIN should be adjusted (in increments of 10) and the MAX should not have to be adjusted. If the Impact - MAX is adjusted too high, image quality may suffer and damage to the stylus may occur. For more details on adjustments, please refer to the MPX-60 Users Manual.