

# Fan cutting data (attachable tool to collet)

You can download the cutting data from onsupport

This is practical parts attachable to the collet of SRM-20.

It blows off cutting tips while cutting.

Before downloading, please be sure to read the terms of use written below.

## Cutting condition

Cutting tool	R 1.5 Ball end-mills ※Blade length over : 8mm
Material	ABS 50 x 50 x 8mm
Origin	Top and center
Cutting Surfaces	Double sided cutting (Need a drilling process for bottom side cutting)
Time	Top : 2hr 20min. Bottom : 2hr 50min.

Download Data (ZIP file: 8.92MB)	
Fan_SRM20.mpj	MODEL A Player4 file
Fan_SRM20.STL	3D data

