

12/28/2006

Model:	Version:		
<b>ProII Series</b>	Current	New	
	7.00	<b>7.10</b>	

- 1. The machine freezes when cleaning in Service Mode, then move the Head Carriage.
- 2. The flushing is performed every 45 seconds which should be done every 24 hours, when the Ink Type is ECO-SOL MAX and the high temperature or the low temperature error occurs.
- 3. After [FACTORY DEFAULT] in the User Menu was performed, if either one of Powerful Cleaning, Head Wash, Fill Ink is performed before the sub power is turned off, extra ink is used.
- 4. On SC-540W/SC-545XW, the timer which controls INK RENEWAL timing is reset when [FACTORY DEFAULT] in the User Menu is performed.





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Model:	Version:	
ProII Series	Current	New
	6.90	7.00

- 5. Despite the set time of SLEEP in the Service Mode, it goes SLEEP when the machine is left for 30 seconds under following condistions.
  - No data is input to the machine.
  - No motors are driven.
  - No operation on the panel keys
  - No cartridges are inserted or removed.
  - No covers or pinch rollers are moved.





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Model:	Version:		
<b>ProII Series</b>	Current	New	
	6.80	6.90	

# **Change in Spec**

- 1. In case of the high temperature error, the flushing operation which is performed every 24 hours when the selected ink type is ECO-SOL MAX is still performed even if the machine is left without recovering from the error.
- 2. In case of the low temperature error, the flushing operation which is performed every 24 hours when the selected ink type is ECO-SOL MAX is still performed as the temperature rises above the temperature error point, even if the machine is left without recovering from the error.
- 3. When you select [PIECE] during the setup process, the unit automatically reads the length of the media. Once you are finished with that piece and then select [ROLL] during the setup process, the length of the last piece is **not** used.





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Model:	Version:	
ProII Series	Current	New
	6.70	6.80

## **Change in Spec**

- 1. New pump (6700319010 ASSY, PUMP SUB XC-540) has been supported.
  - The machine controls the new pump by setting System SW Page 12 Bit1 to 1.
  - The machine controls the SOL series ink by setting System SW Page 12 Bit2 to 0.
  - The machine controls the water based ink by setting System SW Page 12 Bit2 to 1.

**NOTE:** Bits in the system switch pages are numbered from right to left.

#### **Following Problems have been Corrected**

- 1. Liner Encoder Scale can not be read correctly,
  - When performing the [ENV. MATCH], [FACTORY DEFAULT] is executed.
  - When performing the [LINER CALIB.] in the service mode, all system parameters are initialized.

The machine now gives [SERVICE CALL 0110] error instead of executing FACTORY DEFAULT or initializing all parameters.





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Model:	Version:		
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	6.60	6.70	

## **Change in Spec**

- 1. The serial number of the machine is now displayed on Roland VersaWorks.
- 2. When the ink type is set to ECO-SOL MAX, the machine now performs Flushing deflecting dots every 24 hours even though the Sleep mode is disabled.

- 1. [PINCHROLL ERROR INVALID LEFT POS.] Is sometimes displayed, when the left Pinch roller is placed on the extreme left Grit roller.
- 2. With Roland VersaWorks, when selecting the "1080x1080dpi W-PASS mode", printing is misaligned if [Head Speed] is set to faster than 520mm/sec.





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Model:	Version:	
ProII Series	Current	New
	6.50	6.60

• Be sure to upgrade the Firmware to Ver.6.60 and above when using ECO-SOL MAX ink.

# **Change in Spec**

- 3. The function of preventing nozzle deflection and clogged nozzle for ECO-SOL MAX ink has been added.
  - When the printer is in sleep mode for 24 hours, the secondary power will come on and a nozzle flushing sequence is performed. Secondary power will shut off automatically when this process is completed.

#### Note:

*	Please leave the main power on even if the machine is not used for a long time. Also, note that
	[SLEEP] should remain [ON] in the User menu, because if you set [SLEEP] to [OFF], the secondary
	power will be always on and this function won't work.





12/28/2006

Model:	Version:	
ProII Series	Current	New
	6.40	6.50

## **Change in Spec**

- 1. ECO-SOL MAX ink has been supported.
  - ECO-SOL MAX ink is now selectable for the FILL INK.
  - In user's menu, [CHANGE INK SET] has been added in [INK CONTROL].
    - o This allows you to change from "ECO-SOL INK" to "ECO-SOL MAX" and vice versa
  - In [SERVICE MENU] > [CHANGE INKTYPE], following 3 ink types have been added.
    - o Max cm
    - o Max 2MC
    - o Max W2
  - In [SERVICE MENU]>[HISTORY MENU]>[PRINT GROUP], "E-SOL MaxPAGES" has been added.

# **Following Problems have been Corrected**

1. When in CMYKMC (double MC) ink type mode, [DOUBLE HEADS] menu in [SERVICE MENU] occasionally does not appear.





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Model:	Version:	
ProII Series	Current	New
	6.30	6.40

# **Change in Spec**

1.	In System Report at User's mode and SERVICE MODE, [Ink Type]	is now o	lisplayed	above
	[Ink remain (1-6)].			





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Model:	Version:		
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	6.20	6.30	

- 1. The key operation to enter the service mode has been changed.
- 2. If the machine has not been used for a long time, ink suction can't be performed because of dryness of Caps.
  - When more than three weeks have passed with the main power ON and the secondary power OFF since the last cleaning, a message, which prompts the user to turn the secondary power on to perform cleaning,
  - When you turn the secondary power on after the above message is displayed, the machine now performs flushing at the capping position to moisten the Caps, and then performs a cleaning.

