

6/27/2006

Model:	Version:	
SP-300/300V	Current	New
SP-540V	6.20	6.30

## **Change in Spec**

- 1. New pump (6700319010 ASSY, PUMP SUB XC-540) has been supported.
  - The machine controls the new pump by setting System SW Page 12 Bit1 to 1.
  - The machine controls the SOL series ink by setting System SW Page 12 Bit2 to 0.
  - The machine controls the water based ink by setting System SW Page 12 Bit2 to 1.

**NOTE:** Bits in the system switch pages are numbered from right to left.

- 2. The function of preventing nozzle deflection and clogged nozzle for ECO-SOL MAX ink has been changed.
  - Periodic flushing is now performed regardless of the sleep settings.

## **Following Problems have been Corrected**

- 1. Liner Encoder Scale can not be read correctly,
  - When performing the [ENV. MATCH], [FACTORY DEFAULT] is executed.
  - When performing the [LINER CALIB.] in the service mode, all system parameters are initialized.
- 2. When [Cut Only] machine is selected and then [Rip and Print] is performed in RCR ver2.2, the machine does not perform cutting.





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Model:	Version:	
SP-300/300V	Current	New
SP-540V	6.10	6.20

## **Following Problems have been Corrected**

- 1. The machine freezes with the message "NOW PROCESSING." displayed.
  - The problem mostly occurs when the machine returns from the Sleep Mode, however, it can occur under other situations.
  - One of the factors has been eliminated by this firmware; however, it can be caused by other reasons. (The problem is still being investigated.)
- 2. If you interrupt the process of initializing the Cut down Position in "LIMIT POSITION & CUT DOWN POSITION INITIALIZE" (by turning off the power or having an error), the following values in the service menu will go back to the default settings.
  - [CROP-TOOL ADJ.]
  - [PRINT&CUT ADJ.]
  - [PINCH ADJ.]

As a result, SERVICE CALL 0111 occurs because the [CROP-TOOL ADJ.] setting is initialized. This problem occurs only with SP-540V, not SP-300/300V.

3. When [EDGE DETECTION] is set to [DISABLE] and the sheet cut is performed, and then the base point is set near the front end of the sheet, the machine does not start printing from the based point





6/27/2006

Model:	Version:		
SP-300/300V	Current	New	
SP-540V	6.00	6.10	

# **Following Problems have been Corrected**

- 1. There are some cases that the ink remaining quantity is not updated.
  - This sometimes causes a difference between the displayed remaining quantity and the actual remaining quantity.





6/27/2006

Model:	Version:		
SP-300/300V	Current	New	
SP-540V	5.90	6.00	

# **Following Problems have been Corrected**

1.	[TEMPERATURE IS TOO HIGH]	error may	happen	even ii	n use und	der recomi	mended	ambient
	temperature.							





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Model:	Version:	
SP-300/300V	Current	New
SP-540V	5.80	5.90

<sup>\*</sup> Be sure to upgrade the Firmware to Ver.5.90 and above when using ECO-SOL MAX ink.

## **Change in Spec**

- 1. The function of preventing nozzle deflection and clogged nozzle for ECO-SOL MAX ink has been added.
  - When the printer is in sleep mode for 24 hours, the secondary power will come on and a nozzle flushing sequence is performed. Secondary power will shut off automatically when this process is completed.

#### Note:

\* Please leave the main power on even if the machine is not used for a long time. Also, note that [SLEEP] should remain [ON] in the User menu, because if you set [SLEEP] to [OFF], the secondary power will be always on and this function won't work.

Roland<sup>®</sup>



6/27/2006

Model:	Version:	
SP-300/300V	Current	New
SP-540V	5.70	5.80

# **Change in Spec**

- 1. In System Report at USERS MODE and SERVICE MODE, the display location of [Ink Type] and [Ink remain (1-4)] has been changed.
- 2. ECO-SOL MAX ink has been supported.

## **Following Problems have been Corrected**

1. In [SERVICE MENU] > [HISTORY MENU], "PUMP TIMES" was not able to be cleared.



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