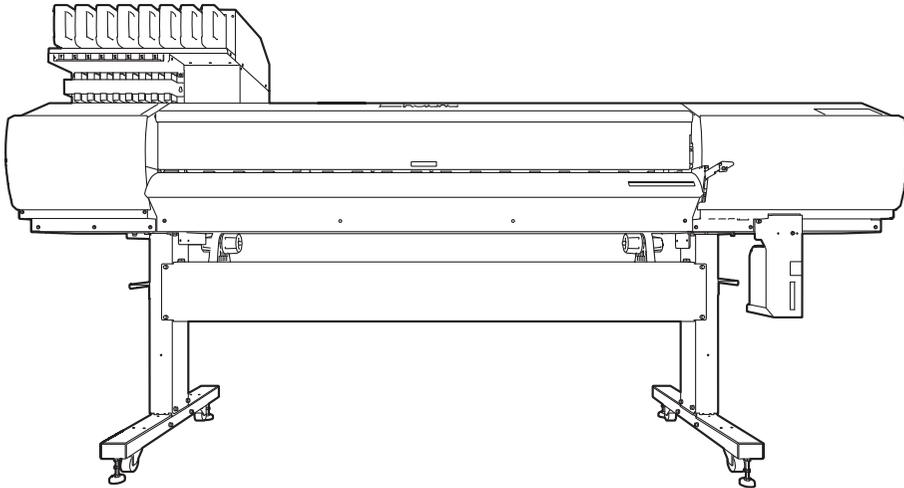


SOLJET

EJ-640

Setup Guide



Thank you very much for purchasing this product.

- To ensure correct and safe usage with a full understanding of this product's performance, please be sure to read through this manual completely and store it in a safe location.
 - Unauthorized copying or transferral, in whole or in part, of this manual is prohibited.
 - The contents of this manual and the specifications of this product are subject to change without notice.
 - This manual and the product have been prepared and tested as much as possible. If you find any misprints or errors, please inform Roland DG Corp.
 - Roland DG Corp. assumes no responsibility for any direct or indirect loss or damage that may occur through use of this product, regardless of any failure to perform on the part of this product.
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-

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1. Installation Environment

Deciding On an Installation Site

Install the machine in a quiet, stable location offering good operating conditions. An unsuitable location can cause accidents, fire, faulty operation, or breakdown.

WARNING

Install the machine in a location that is level, stable, and able to bear the weight of the machine.

The total weight of the machine may reach over 325 kg (716.5 lbs). Installation in an unsuitable location may cause a major accident, including tip over, fall, or collapse.

WARNING

Never install this machine outside or in any location where exposure to water or high humidity may occur.

Current leakage may cause electrical shock, electrocution, or combustion and fire.

WARNING

Never install the machine close to any flammable object or in a gas-filled location.

Combustion or explosion may occur.

WARNING

Install the machine in a clean, brightly lit location.

Working in a location that is dark or cluttered may lead to an accident, such as becoming caught in the machine as the result of an inadvertent stumble.

WARNING

Position the machine so that the power plug is within immediate reach at all times.

This is to enable quick disconnection of the power plug in the event of an emergency. Install the machine next to an electrical outlet. Also, provide enough empty space to allow immediate access to the electrical outlet.

CAUTION

Ensure adequate ventilation for the work area.

Failing to perform ventilation may result in a health hazard or danger of combustion due to ink fumes.

Unsuitable Installation Sites

- Locations subject to large fluctuations in temperature or humidity
- Locations subject to shaking or vibration
- Locations where the floor is tilted, not level, or unstable
- Dusty locations
- Locations exposed to direct sunlight
- Locations near air-conditioning or heating equipment
- Locations exposed to water or moving air
- Locations exposed to considerable electrical or magnetic noise or other forms of electromagnetic energy

1. Installation Environment

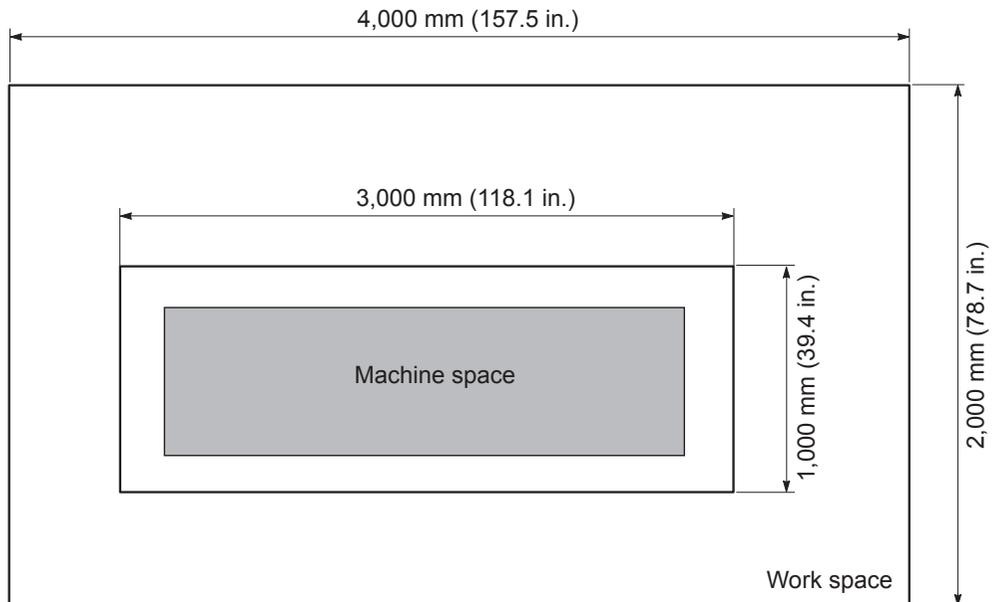
Temperature and Humidity

Maintain the specified temperature and humidity even when the machine is not in use. Failure to do so may result in malfunction.

During operation: Temperature 15 to 32°C (59 to 90°F), humidity: 35 to 80%RH (no condensation)
During non-operation: Temperature 5 to 40°C (41 to 104°F), humidity: 20 to 80%RH (no condensation)

Installation Space

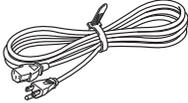
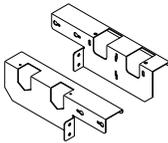
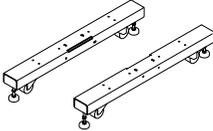
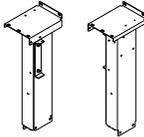
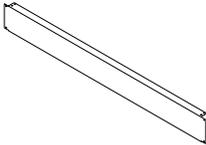
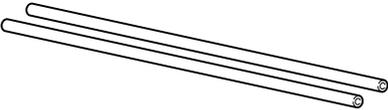
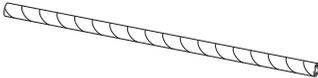
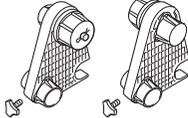
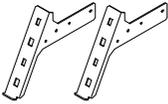
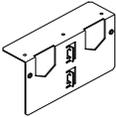
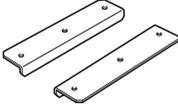
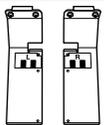
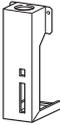
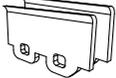
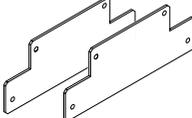
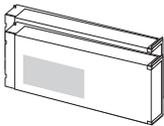
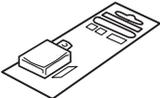
The space shown in the figure is required in order to use this machine.



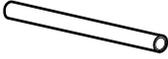
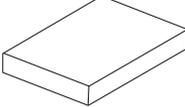
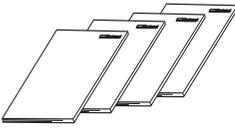
2. Included Items

The following items are included with the machine. Make sure they are all present before proceeding.

Printer Unit

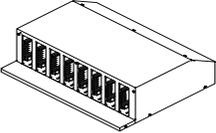
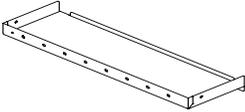
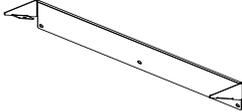
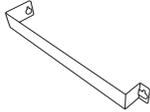
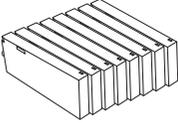
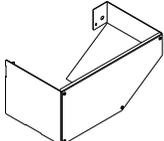
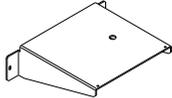
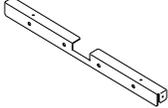
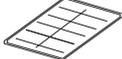
 Power cord(1)	 Arms (1 each for right and left)	 Casters (2)	 Stand legs (1 each for right and left)
 Stand stay (1)		 Shafts (2)	
 Paper tube		 Media holders/ Retaining screws (1 each for right and left)	 DU2-64 stays (2)
 Media holder adjuster	 Shaft clamps (2)	 Adjustment papers (2)	 Media clamps (1 each for right and left)
 Adjustment bolt (1)	 Bolts (50)	 Washers (black; 8)	 Washers (silver; 8)
 Bottle stand (1)	 Drain bottles (2)		
 Replacement wipers (2)	 Replacement felt wipers (2)	 Stand leg fixing plates (2)	 Cable clamp (1)
 Tube caps (for 7 colors)*	 Ink color labels (2)	 SOL INK cleaning cartridges (2)	 Replacement blades for separating knife (1)

2. Included Items

				
Cleaning sticks		Cleaning liquid (1)	Tweezers (1)	Pipe (1)
				Setup Guide (this document; 1) Read this first (1) User's Manual (1) Inkjet printer maintenance guide (1)
Hexagonal wrench(1)	Spanner (1)	Software RIP (1)		

* Not required when using four colors (cyan, magenta, yellow, and black).

Roland Ink System

			
Unit (1)	LED cover (1)	Ink tube cover (top; 1)	Subtank guard (1)
			
Subtank cartridges (8)	Lower-right concealing cover (1)	Lower-right stay (1)	LED circuit board stay (1)
			
Square bushes (4)	Y-shaped tubes (8)	Screws (M3, black; 12)	Screws (M4, silver; 8)
			
Bushes (2)	Multiple color twisted cable(1)	White cable(1)	Ink color labels (1)

3. About the Symbols

The meanings of the symbols used in this document are as follows.

 The symbol consists of the word "IMPORTANT!" in a bold, sans-serif font, enclosed within a rounded rectangular border.	This symbol indicates instructions that must be followed in relation to operation. Always follow these instructions to prevent accidents and damage due to misoperation.
 The symbol is a white checkmark inside a dark gray circle with a thick border.	This symbol indicates things that must be checked visually in relation to operation. Always perform a visual check to prevent accidents and damage due to failure to check.

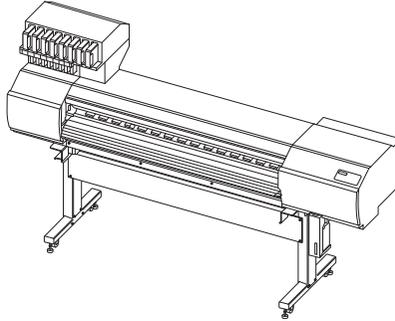
4. Assembly and Ink Filling

Checks before Operations

CAUTION

Unpacking and installation must be carried out by six or more people. Failure to observe this instruction may cause the machine to fall over, resulting in injury.

Completed drawing



Necessary tools

Included items			Commercially available item
			
Hexagonal wrench	Pipe*	Spanner	Phillips screwdriver

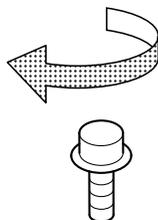
IMPORTANT!

- When tightening the bolts fully, tighten them securely. Loose bolts may cause the stand to wobble.

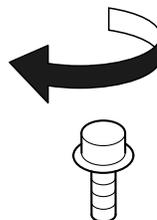
* If the hexagonal wrenches are too small and it is difficult to tighten the bolts, you may need to use the pipe to increase the length of the wrench.

How to view pictures

Tighten temporarily



Tighten fully

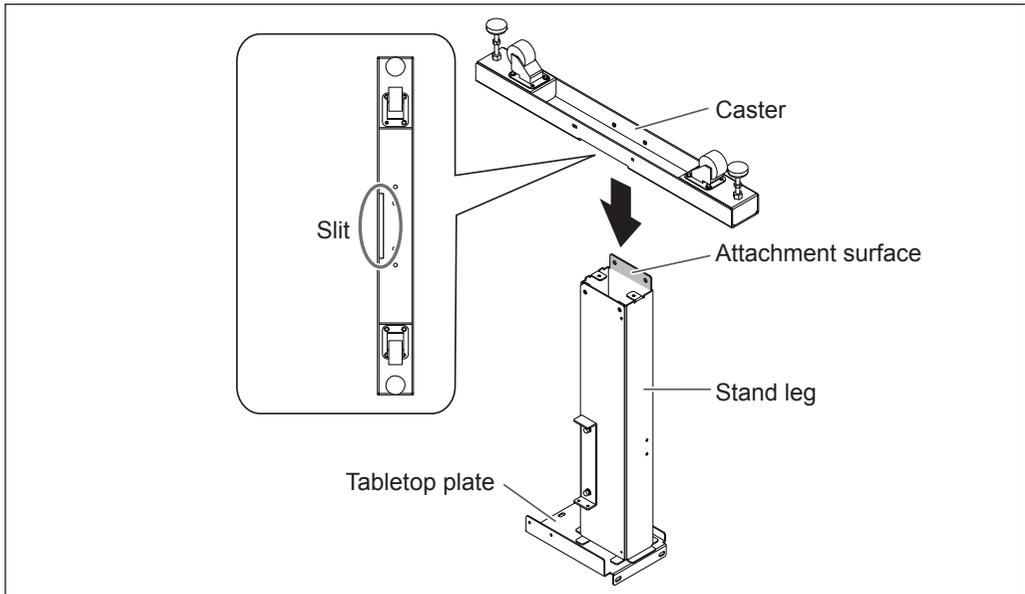


Step 1: Assembling the Stand

Procedure

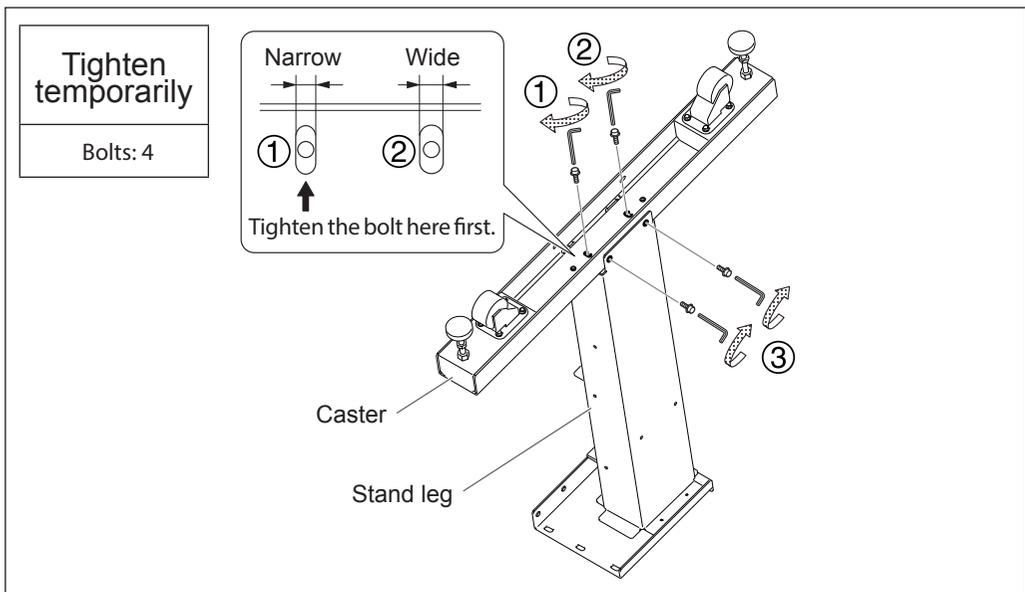
- 1 Place the stand leg with the tabletop plate facing down, and then place the caster on top of the stand leg.

Place the caster on the stand leg so that the surface without a slit faces the attachment surface of the stand leg.



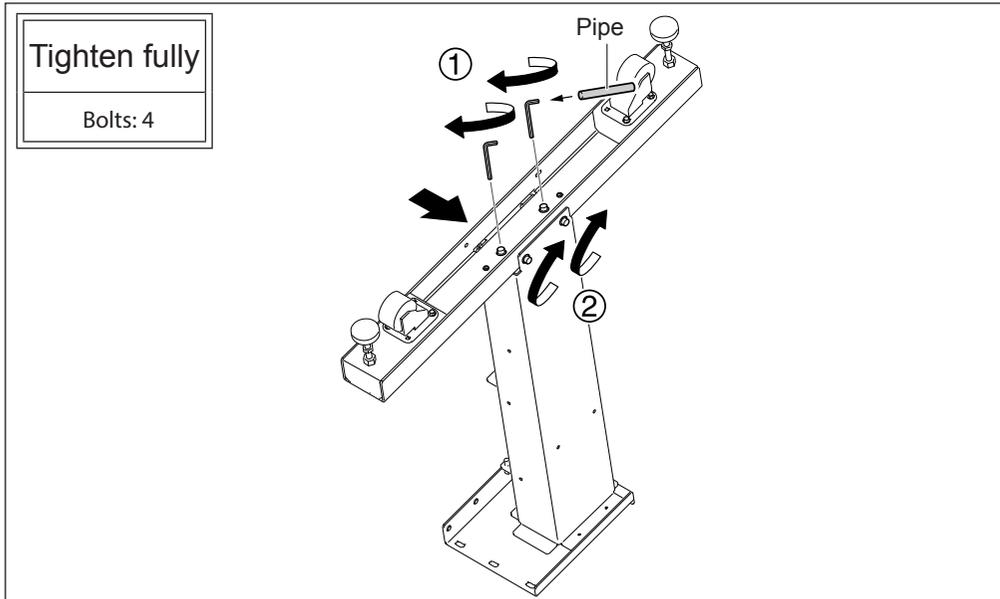
- 2 Tighten the bolts temporarily in the two locations on the top in the order of (1), (2). Then, tighten the bolts temporarily in the two locations on the side (3).

For the 2 upper locations, first tighten the bolts in the narrow slots. In this way you can attach the caster in the correct position.



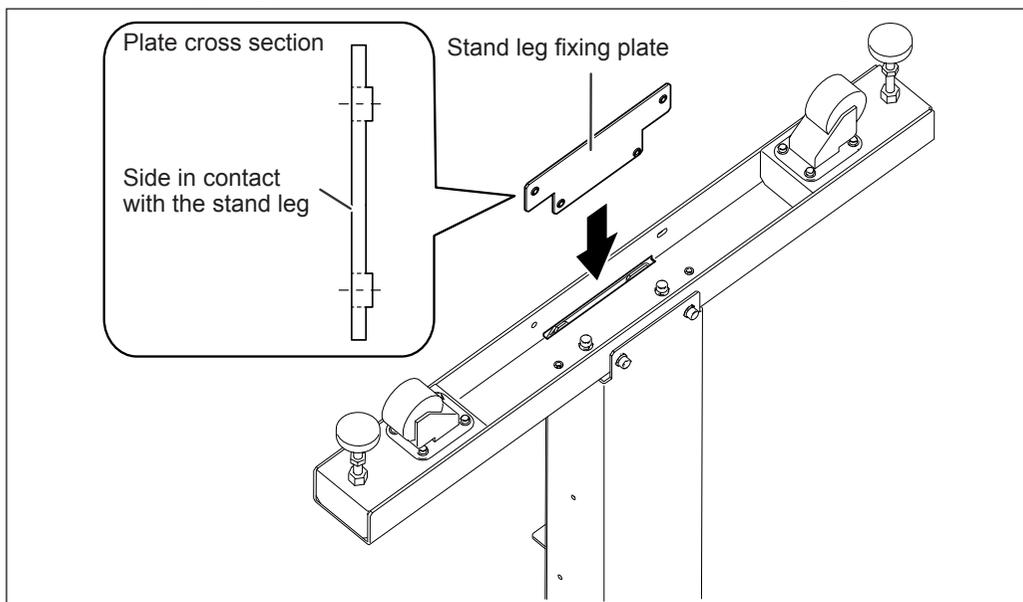
- 3 Press the caster in the direction indicated by the arrow, and then tighten the bolts fully in the four locations in the order of ①, ②.

Use the pipe for the two locations indicated by ①.

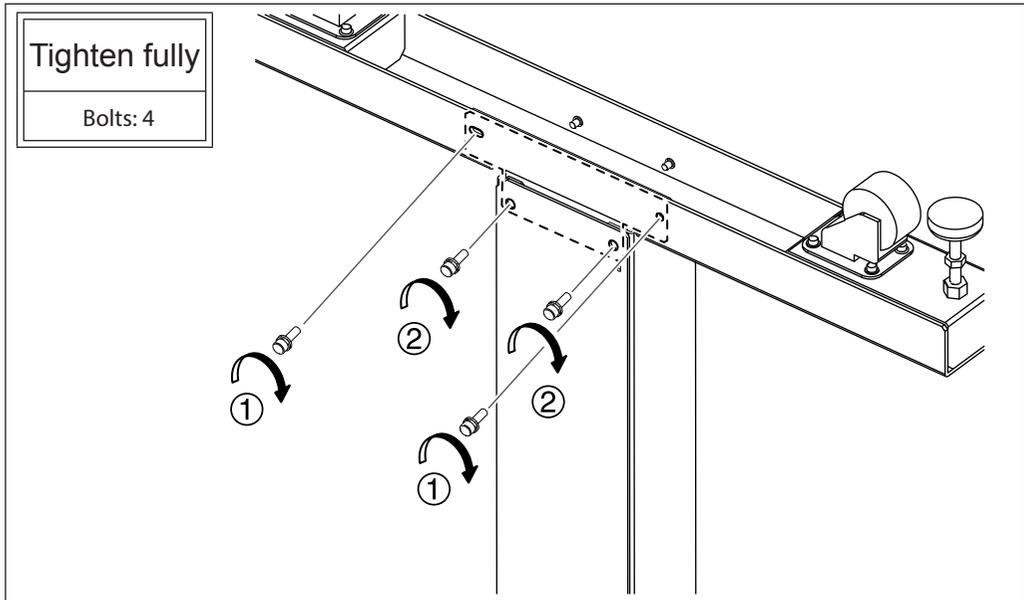


- 4 Insert the stand leg fixing plate into the caster slit.

Insert the stand leg fixing plate so that its flat surface is in contact with the stand leg.



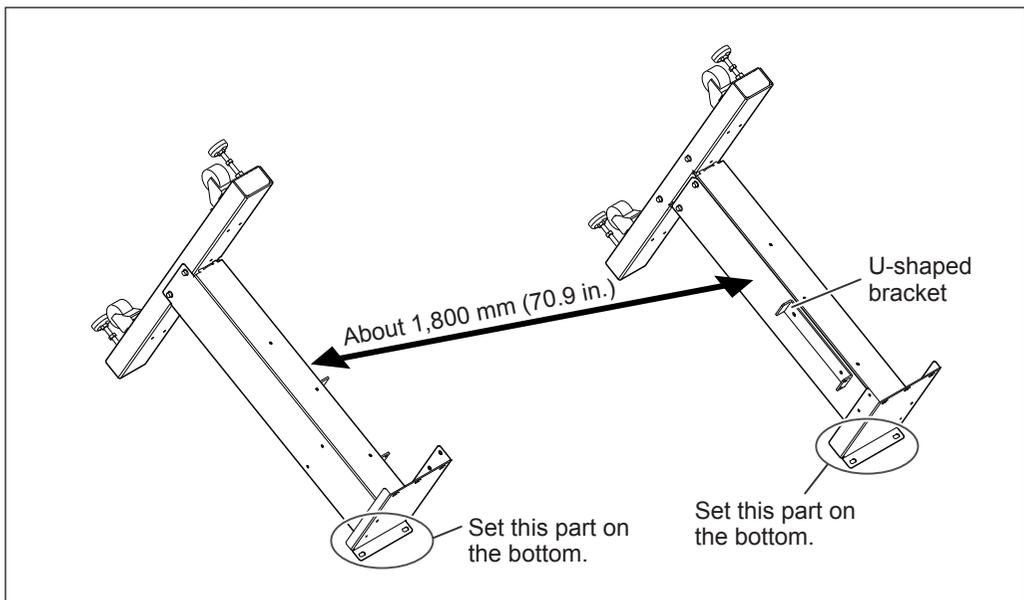
- 5 Tighten the bolts in the order of ①, ② to secure the plate.



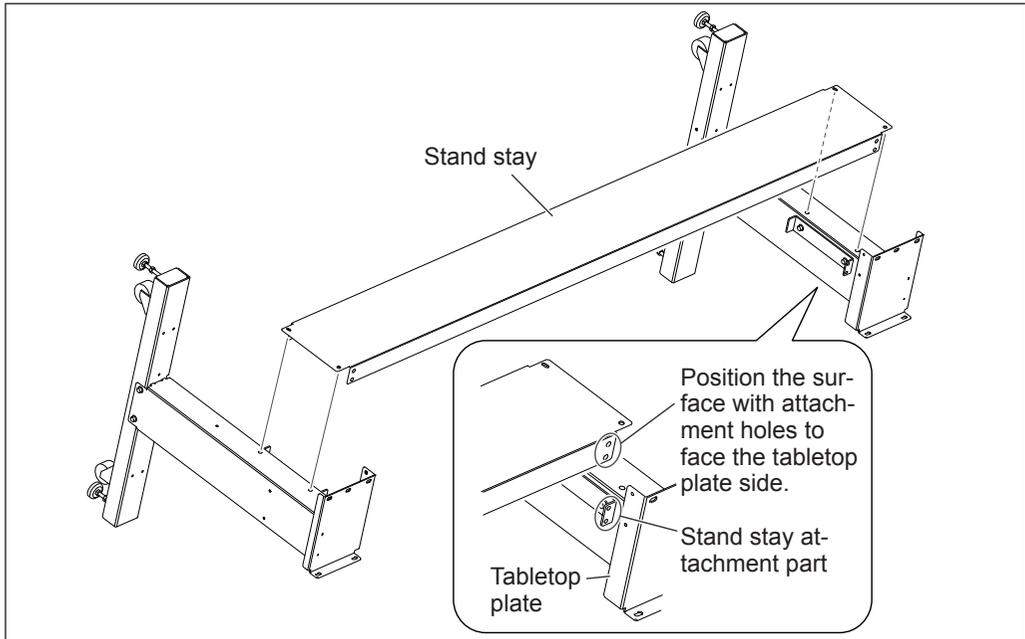
- 6 Assemble the opposing leg by following the same procedure from step 1 to step 5.

- 7 Position the stand legs parallel to each other and separated by approximately 1,800 mm (70.9 in.).

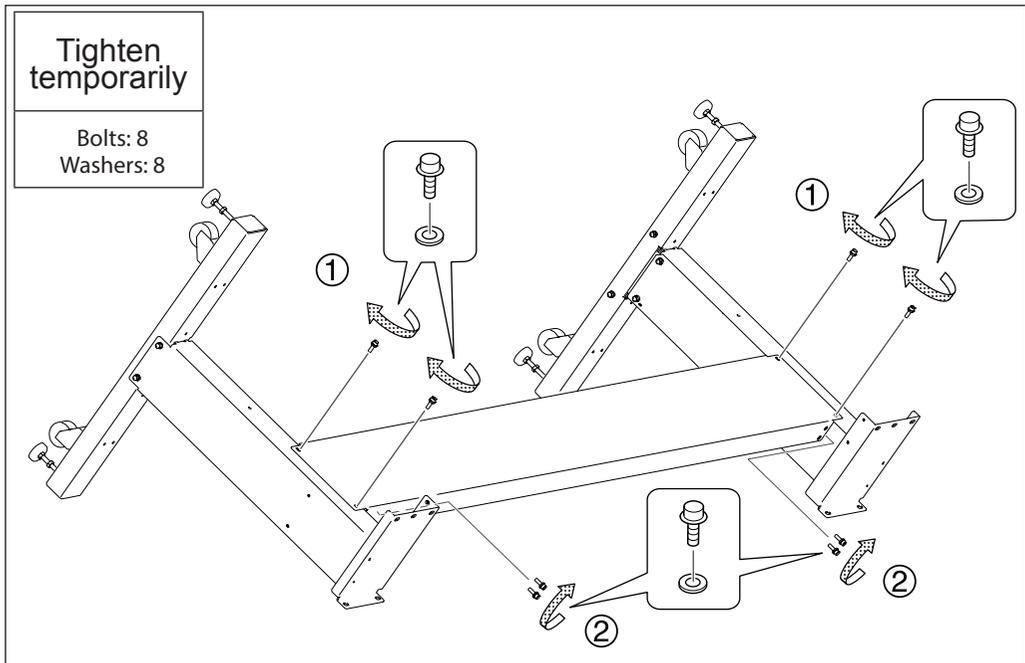
Position the legs so that the U-shaped brackets face the inside and the bent side of the tabletop plate faces down for each leg.



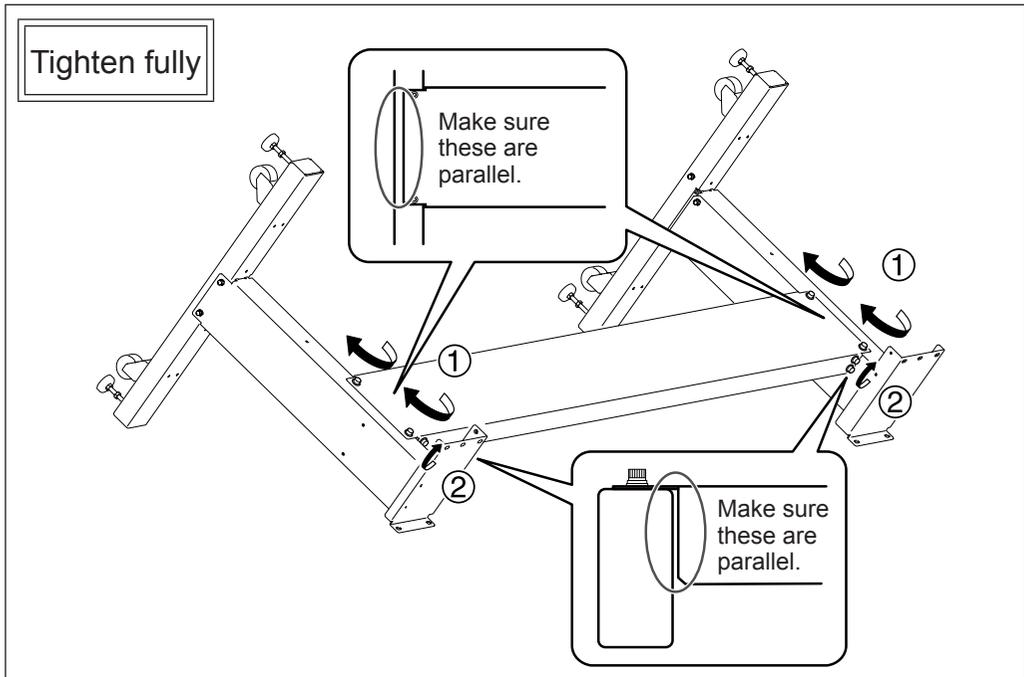
- 8 Adjust the installation width of the stand legs to match the stand stay attachment holes with the stand leg attachment positions.



- 9 Tighten the bolts temporarily in the four locations on the side and then in the four locations on the top in the order of ①, ②.



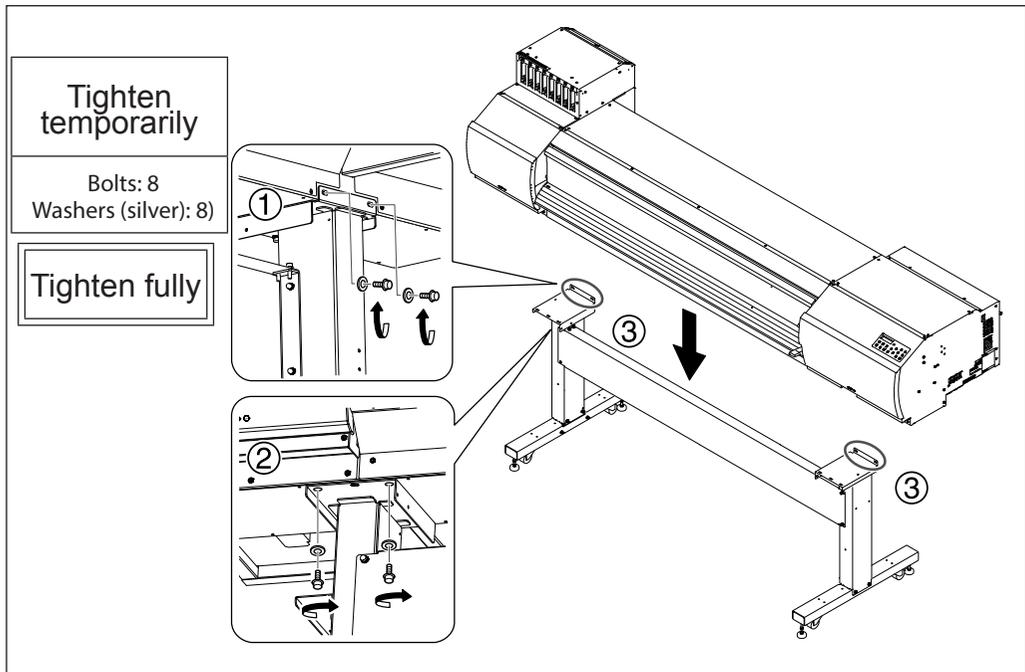
- 10 Tighten the bolts fully in the four locations on the side and then in the four locations on the top in the order of ①, ②.



Step 2: Attaching the Machine

Procedure

- 1 Place the machine on the stand.**
Arrange the stand so that the bent side of the tabletop plates (③) are in the back.
- 2 Tighten the bolts in the two locations on the back and then in the two locations on the bottom in the order of ①, ② to secure the machine to the stand.**
First tighten the bolts temporarily in the order of ①, ②, and then tighten the bolts fully in the same order.

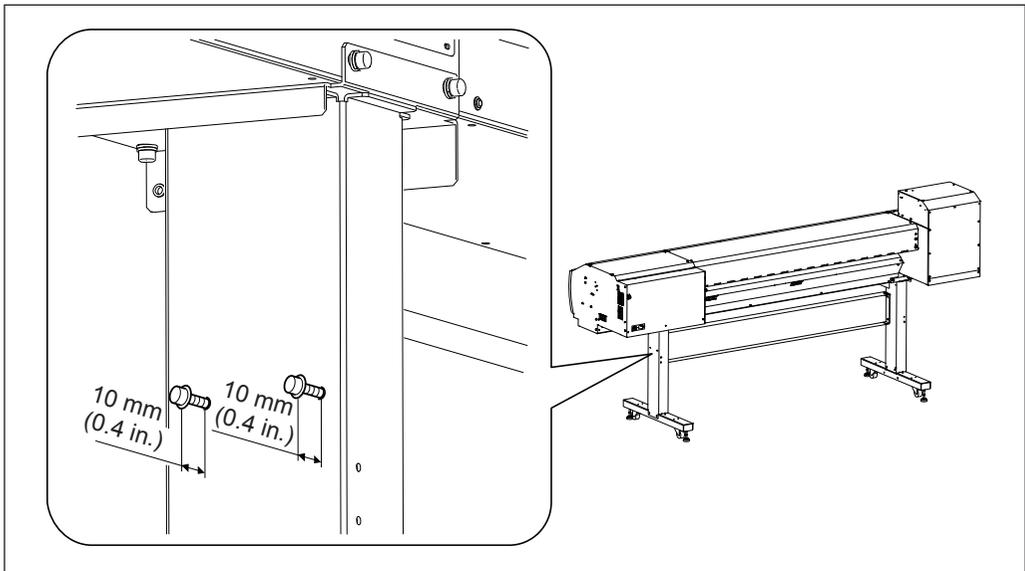


Step 3: Installing the Media Holders

1. Attach the arms.

1 Temporarily tighten two bolts on the stand leg.

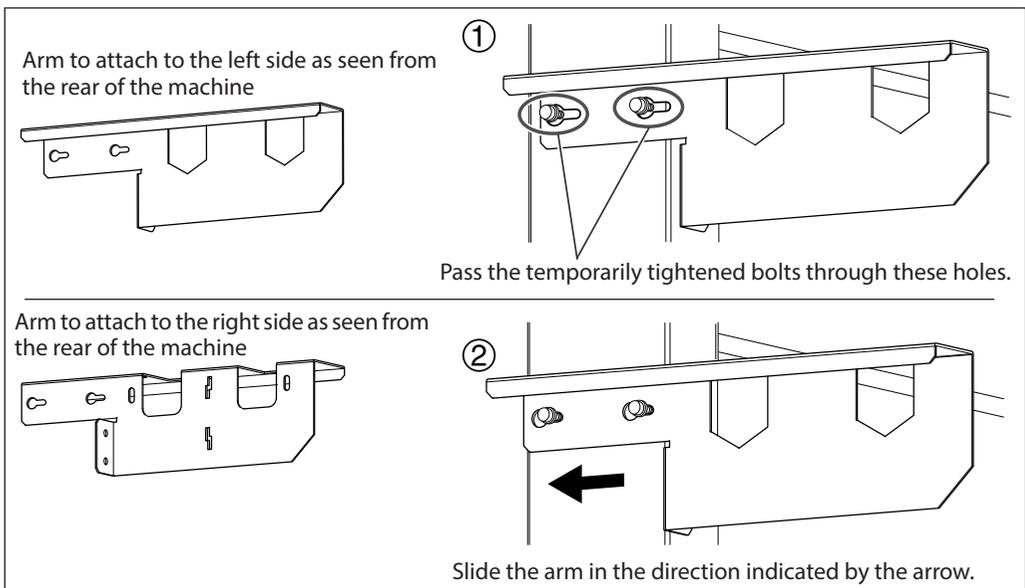
Tighten the bolts until they protrude by approximately 10 mm (0.4 in.).



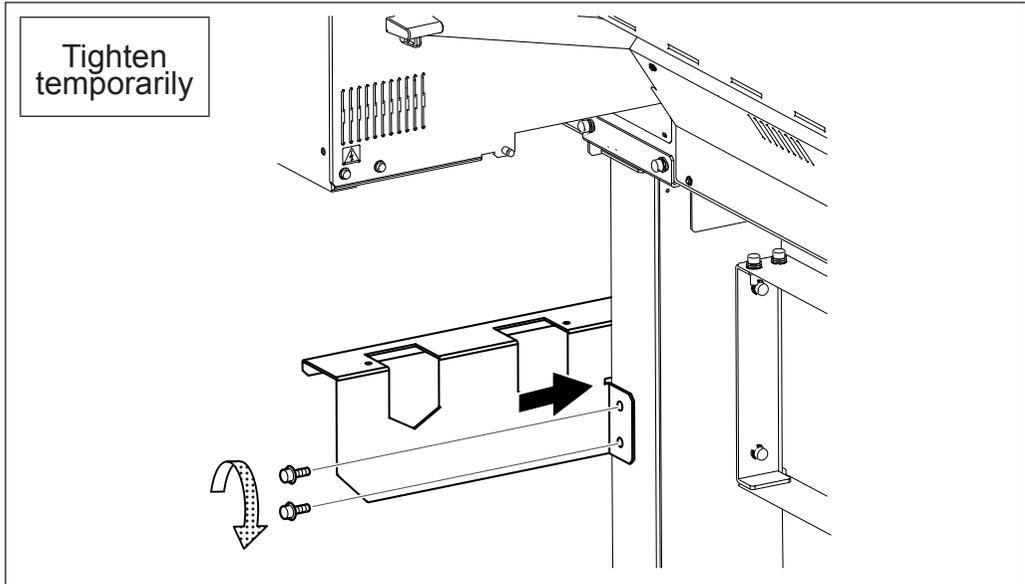
2 1 Pass the temporarily tightened bolts through the slotted attachment holes of the arm.

The left arm and right arm are shaped differently, so check the shape when attaching the arm to the leg.

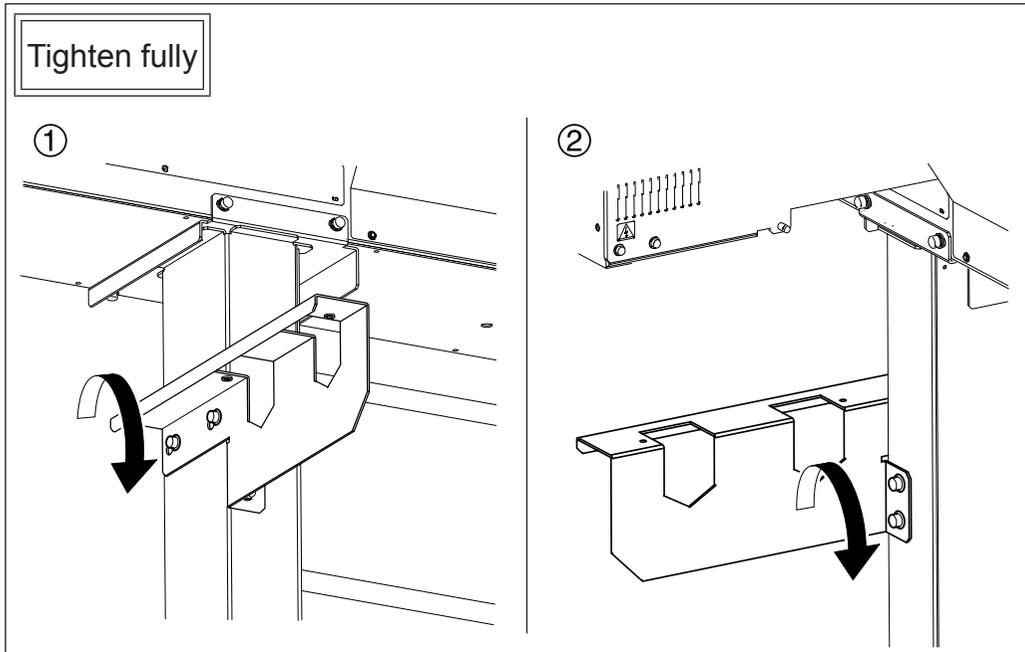
2 2 Slide the arm in the direction indicated by the arrow to fit the bolts into the slots.



- 3 While pressing the arm's bent surface onto the stand leg, temporarily tighten the bolts.

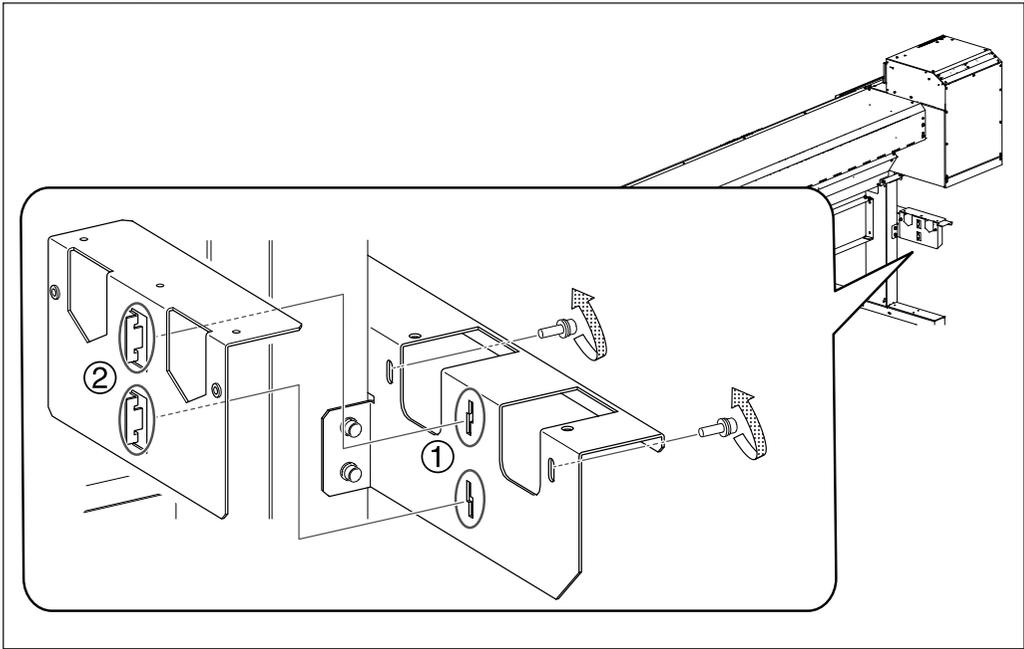


- 4 Tighten the bolts fully in the order of ① (stand rear), ② (stand side).

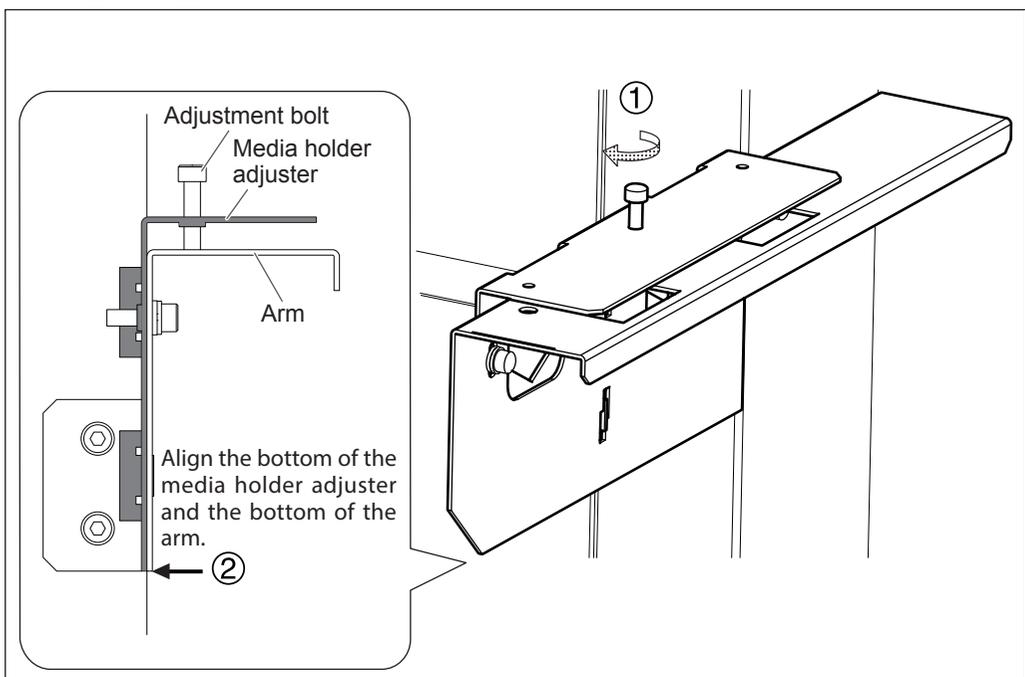


- 5 Attach the opposing arm to the other leg by following the same procedure from step 1 to step 4.

- 6** Attach the media holder adjuster to the right arm as seen from the rear of the machine. Pass the protrusions of the media holder adjuster (2) through the notches on the arm (1), and then temporarily tighten the bolts so that the media holder adjuster does not fall off.



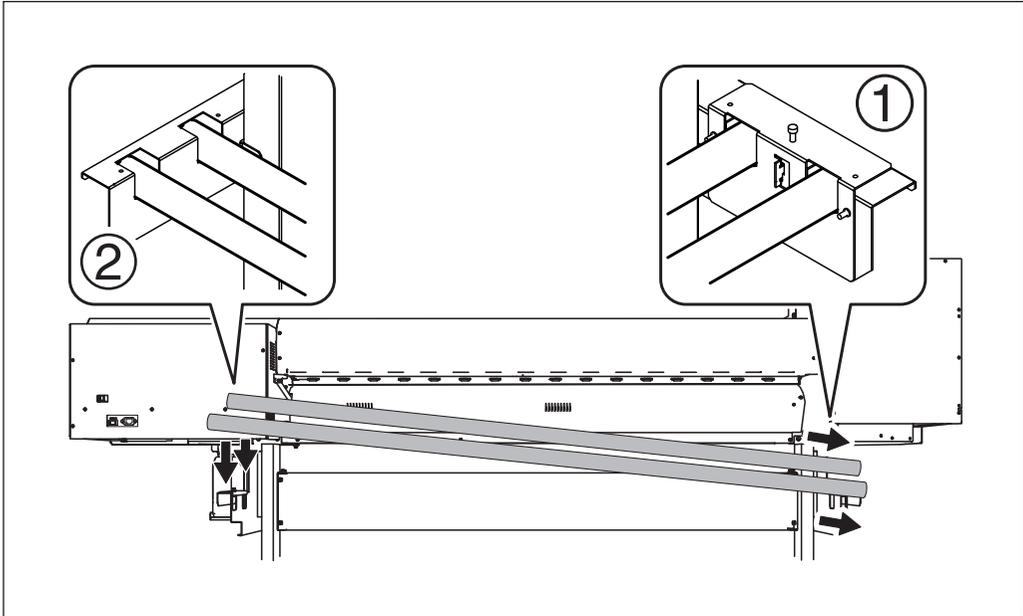
- 7** Attach the adjustment bolt (1).
- 8** Tighten the bolt until the bottom of the arm and the bottom of the media holder adjuster are aligned (2).



2. Attach the media holders.

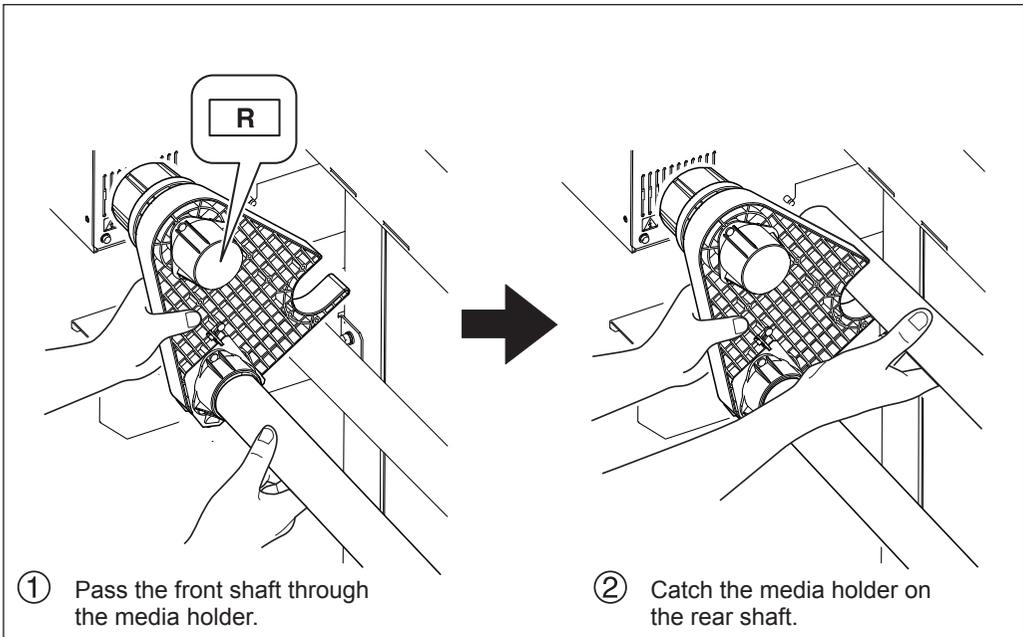
1 Place the shafts on the arms.

First insert the shafts into the holes on the right side as seen from the rear of the machine, and then place the shafts into the holes on the left side.

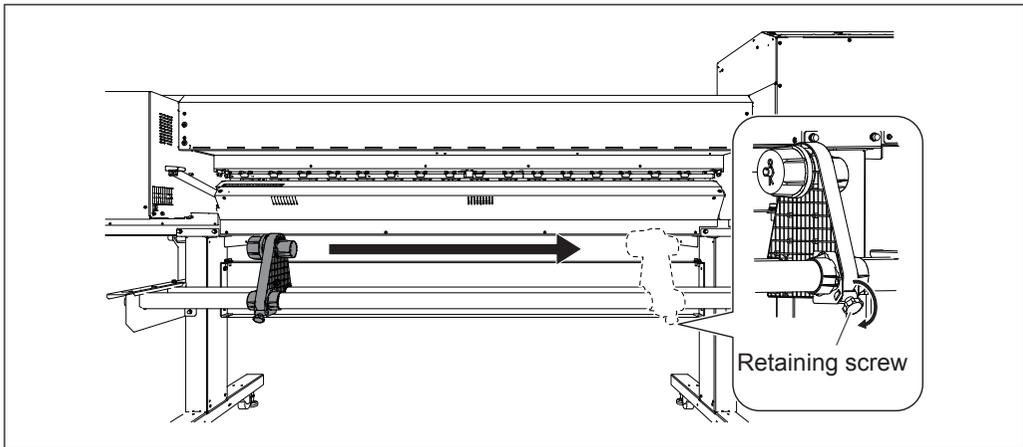


2 So as to not interfere with the machine, raise the front shaft up and pass the shaft through the right media holder.

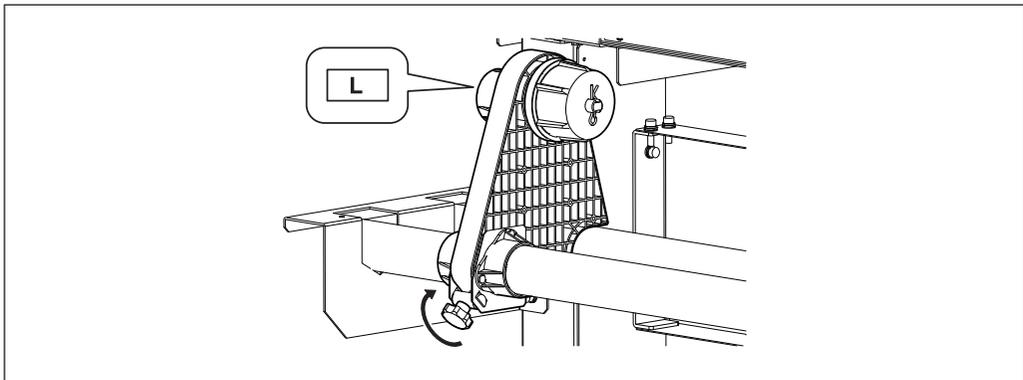
Pass the shaft through from the left as seen from the rear of the machine.



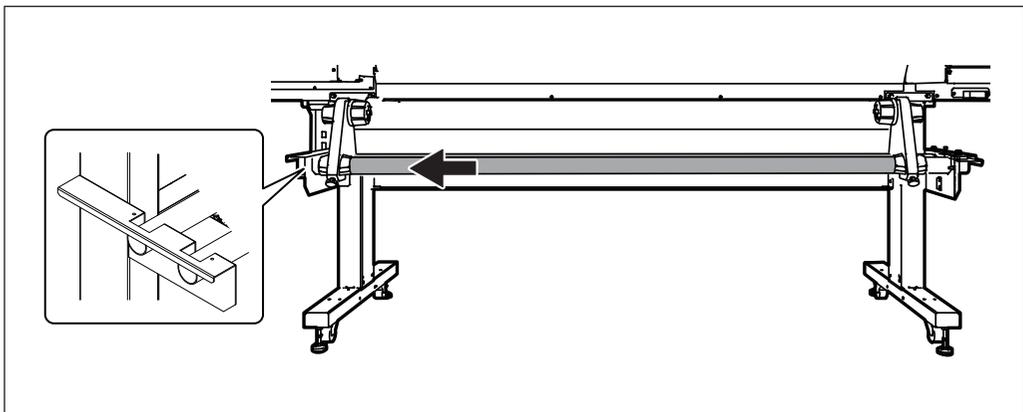
- 3 Move the right media holder to the right side of the shaft, and then loosely tighten the retaining screw.



- 4 In the same manner, pass the shaft through the left media holder, and then loosely tighten the retaining screw.

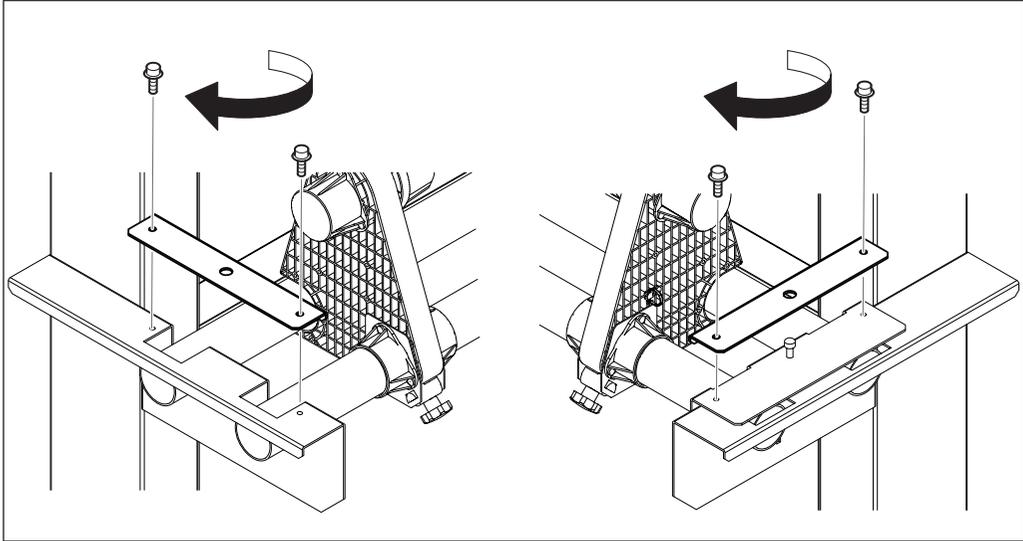


- 5 Slide the shafts to the left side of the machine as seen from its rear. Press the shafts against the arm on the left side.



⑥ Use the shaft clamps to secure the shafts in place.

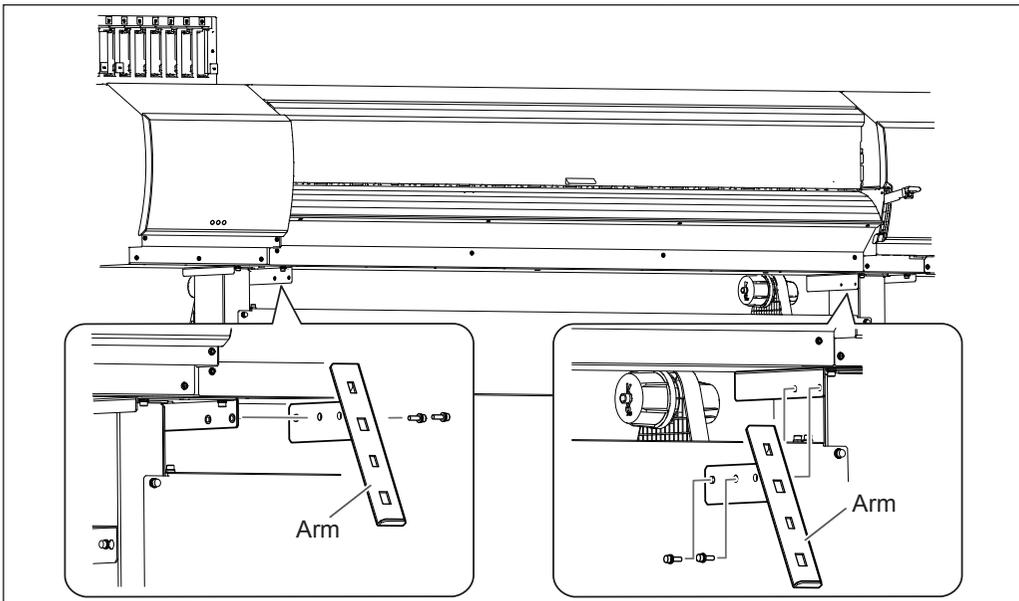
To ensure the media holders do not get caught in the shaft clamps, do not place the media holders too close to the edges.



Step 4: Attaching the DU2-64 Arms

* If you are not using the DU2-64 (optional dryer), this step is unnecessary. Proceed to "Step 5: Installing the Drain Bottle." For information about the DU2-64, contact your authorized Roland DG Corp. dealer.

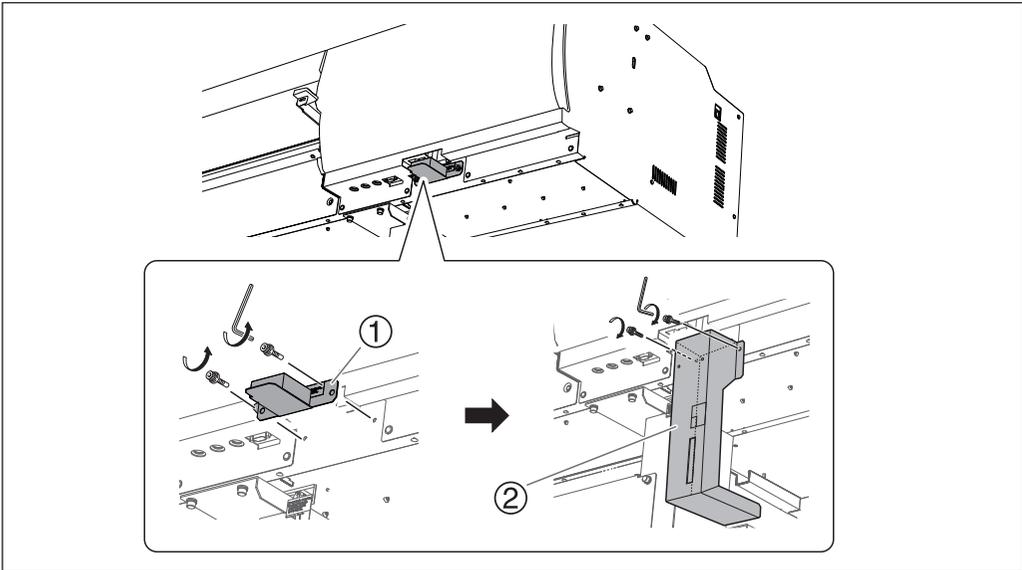
Attach the arms to the tabletop plates on the stand legs.



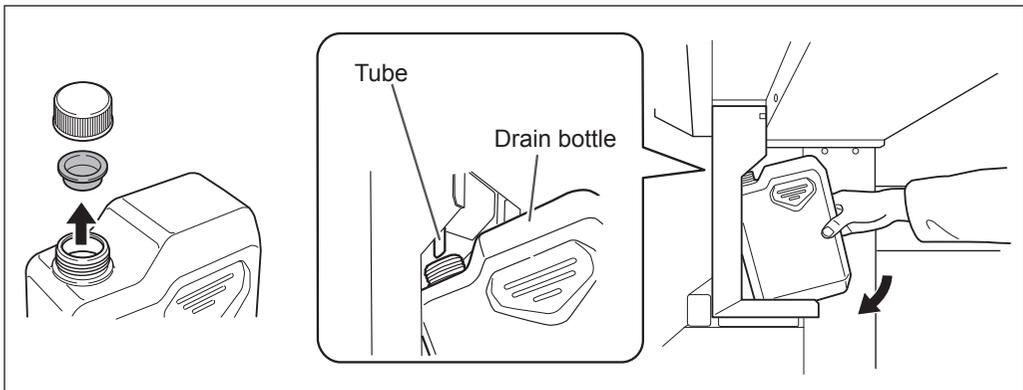
Step 5: Installing the Drain Bottle

Procedure

- ① Remove the drain tube cover (①).
- ② Secure the bottle stand in place (②).
Use the bolts that were securing the drain tube cover in place to secure the bottle stand in place.

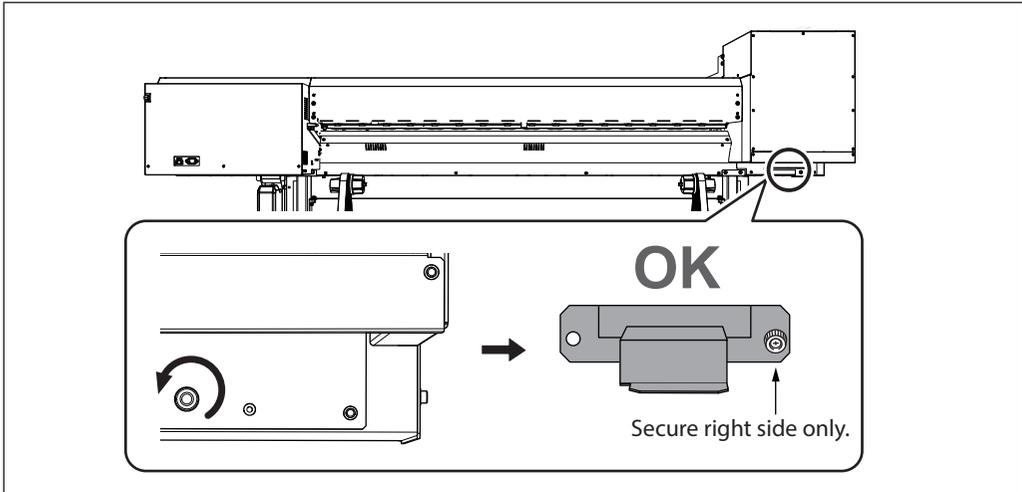


- ③ Remove the drain bottle cap.
Store both the cap and the inner cap so that you do not lose them.
- ④ Install the drain bottle from the rear of the machine.



- 5 Secure the drain tube cover that you removed in step 1 in place at the position indicated in the figure.

Use the screw already inserted into the machine to secure in place just the right side of the drain tube cover.



IMPORTANT!

Remove the drain bottle only when you are disposing of collected ink.

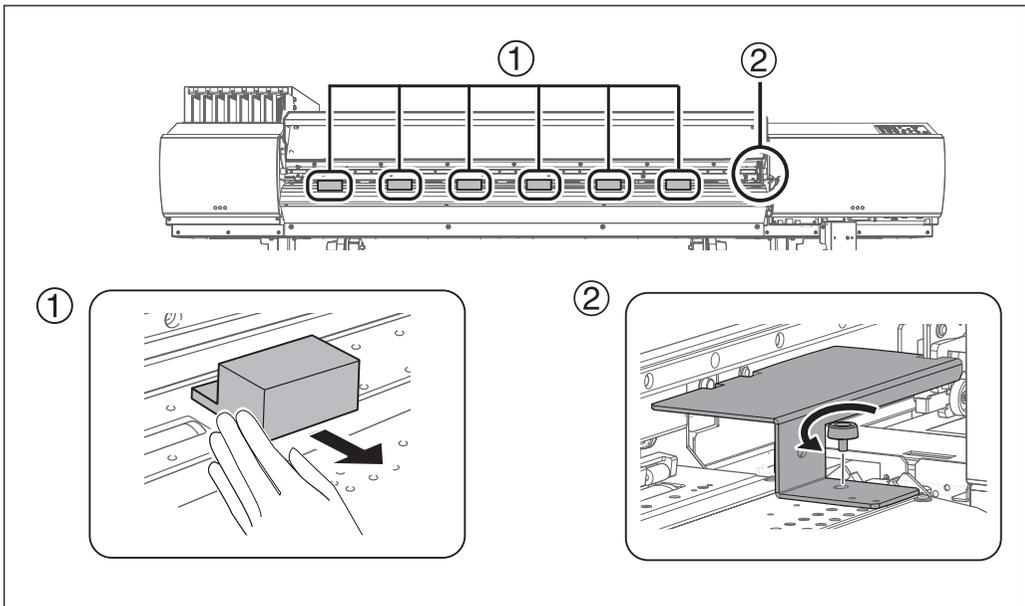
Step 6: Removing the Retainer

IMPORTANT!

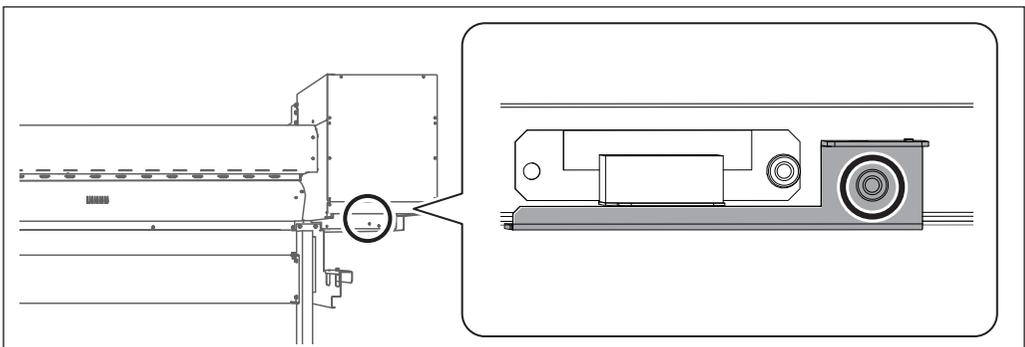
- Make sure to remove the retainer. If it remains on the machine, faulty operation or breakdown may occur when the power is switched on.
- Store the retainer because it is needed again when transporting the machine.

Procedure

- 1 Remove the retainers indicated by (1) and (2).



- 2 Install the retainer (2) at the position indicated in the figure for storage.



Step 7: Installing the Roland Ink System

About this procedure

This procedure must be performed by a suitably qualified service technician. Never attempt to perform this procedure yourself.

CAUTION

Leave this work to a suitably qualified worker.

This procedure includes work near sources of electrical danger and complex assembly work. Incorrect work may result in injury and mechanical malfunction.

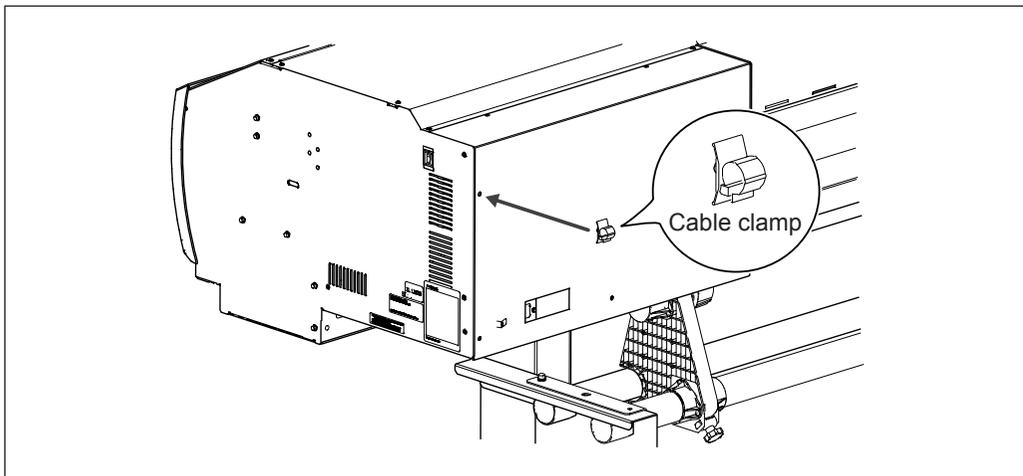
Items used in this procedure

Roland Ink System	1 set
Printer unit accessories	Tube caps
	Cleaning sticks

Step 8: Connecting the Cables and Making Initial Settings

1. Connect the cables.

① Push in the cable clamp.



2 Connect both the power cord and the Ethernet cable (commercially available).

Use a power plug adapter if the electrical outlet is a two-prong outlet.

⚠ WARNING

Connect the machine to an electrical outlet that complies with this machine's ratings (for voltage, frequency, and current).

Incorrect voltage or insufficient current may cause fire or electrical shock.

⚠ WARNING

Connect the machine to ground.

This can prevent fire or electrical shock due to current leakage in the event of a malfunction.

⚠ WARNING

Perform this task with all power switches left switched off.

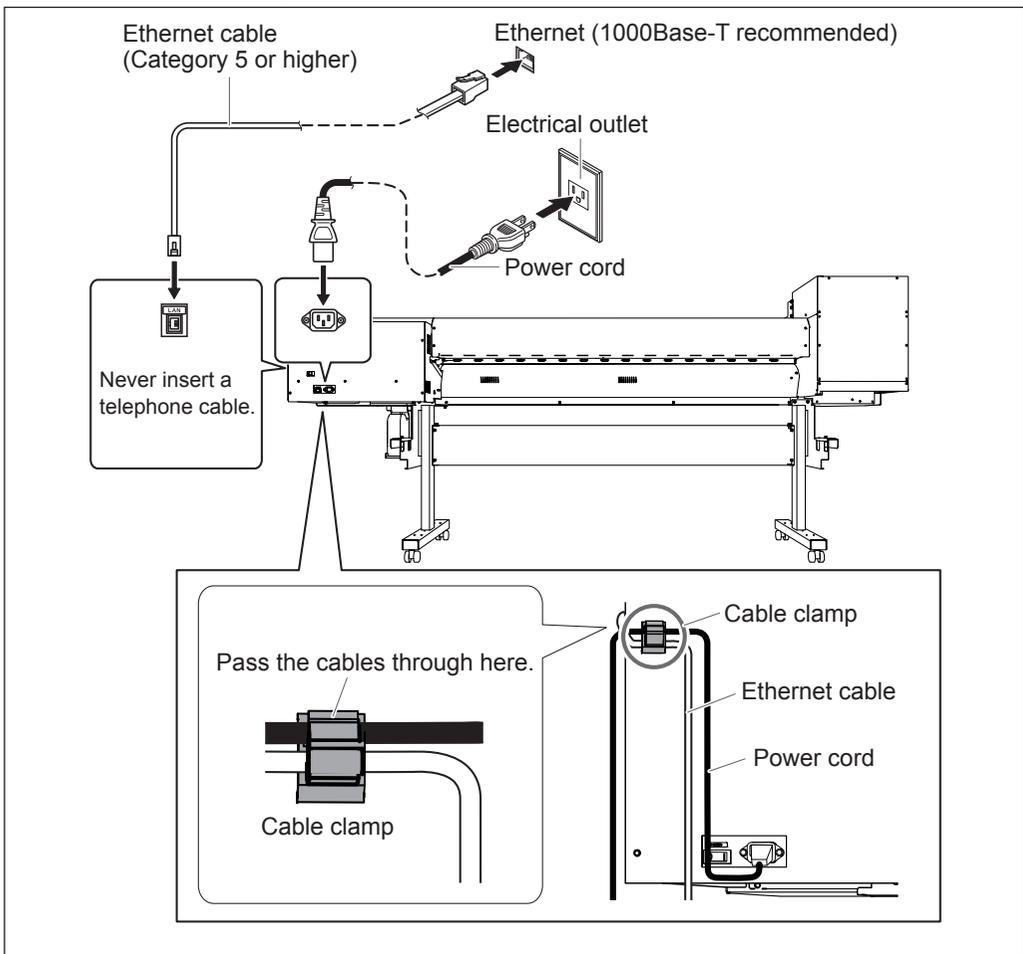
Failure to observe these instructions may cause the machine to move suddenly, resulting in injury.

⚠ CAUTION

Never insert your hand or fingers into the opening of the front cover.

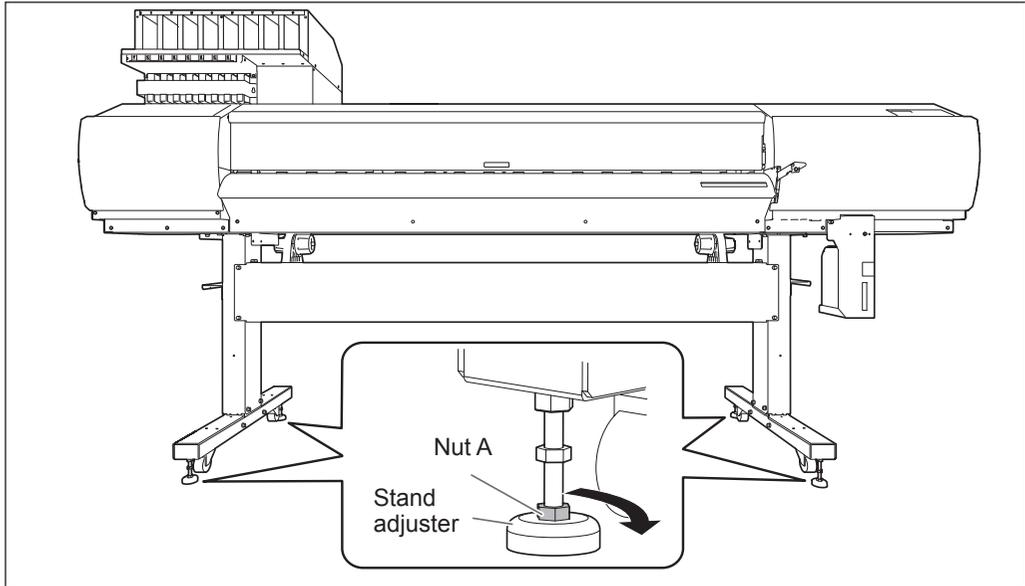
The print head carriage moves at high speed inside the cover. Coming into contact with the moving carriage may cause injury.

3 Pass the cables through the cable clamp.

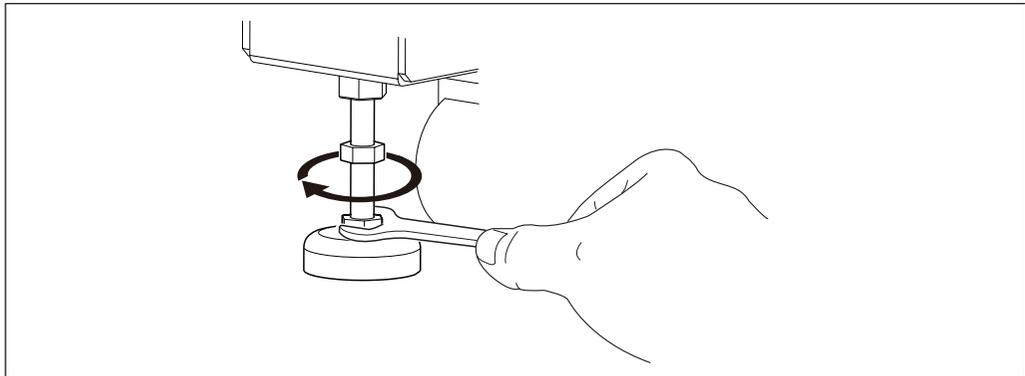


4. Assembly and Ink Filling

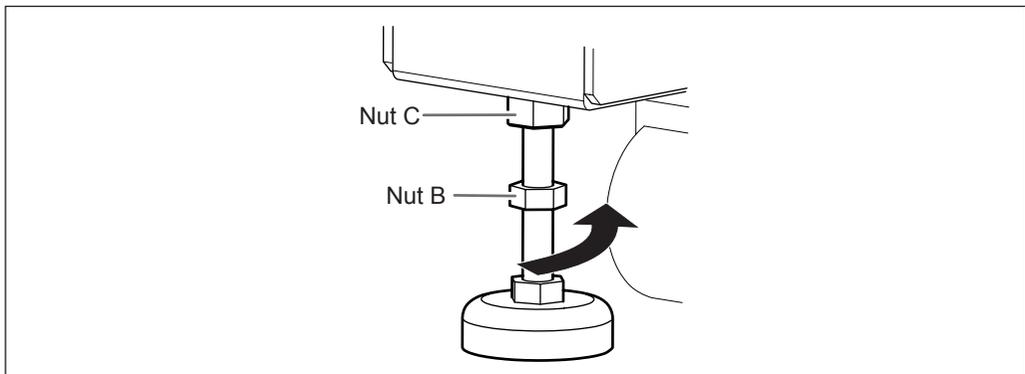
- 4** Turn nut A until the base of the stand adjuster touches the floor.
Perform the same operation for the other stand adjusters.



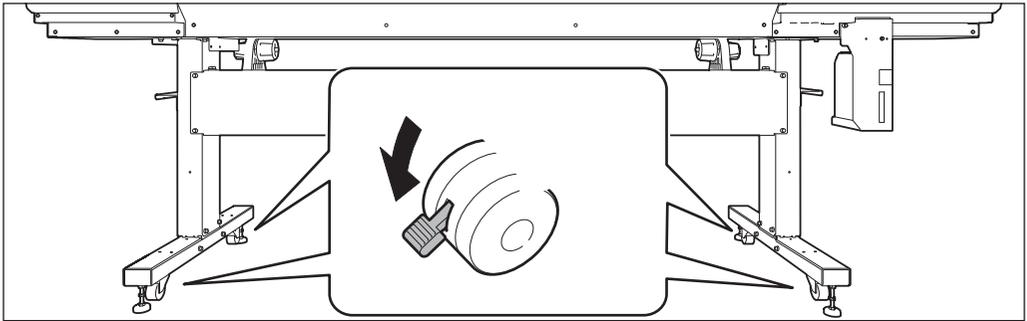
- 5** When each adjuster is touching the floor, use a spanner to rotate nut A through one turn.



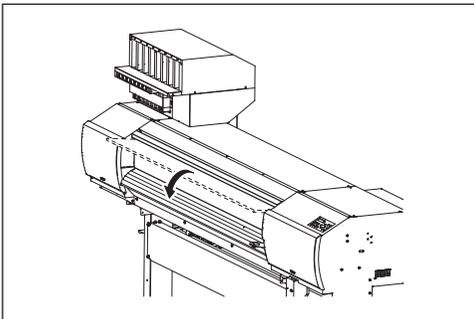
- 6** Turn nut B until it comes in contact with nut C.



7 Lock the stand casters.



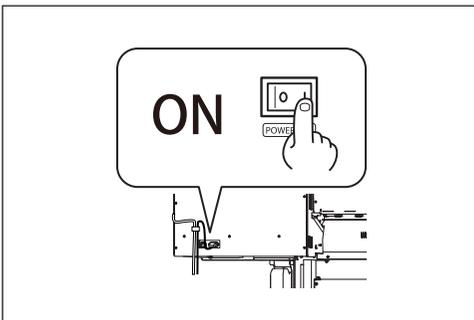
8



Close the front cover.

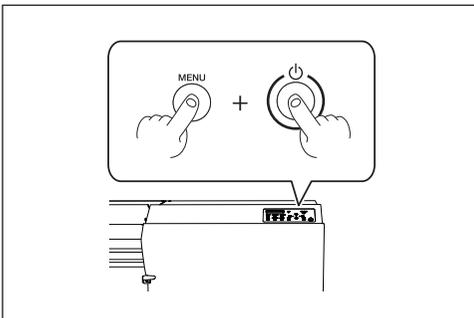
2. Make the initial settings.

1



Switch on the main power switch.

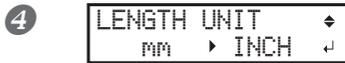
2



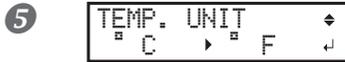
Hold down **MENU and press the sub power switch.**



When the screen on the left is displayed, select the desired language, and then press **ENTER**.



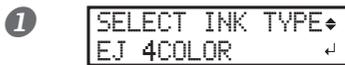
Press **▲** or **▼** to select the desired length unit, and then press **ENTER**.



Select the desired temperature unit in the same way, and then press **ENTER**.

Step 9: Ink Filling

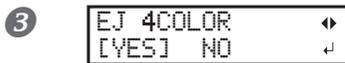
1. Select the ink type.



Press **▲** or **▼** to select the ink type.

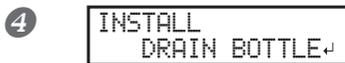
Ink type	Colors used
EJ 4 COLOR	cyan, magenta, yellow, and black
EJ 7 COLOR	cyan, magenta, yellow, black, light cyan, light magenta, and light black.

2 Press **ENTER**

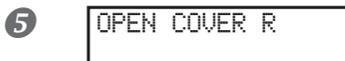


Confirm the ink type, and then press **◀** to select **[YES]**. Press **ENTER**

If the ink type is incorrect, select **[NO]**, and then press **ENTER** to start again from step 1.

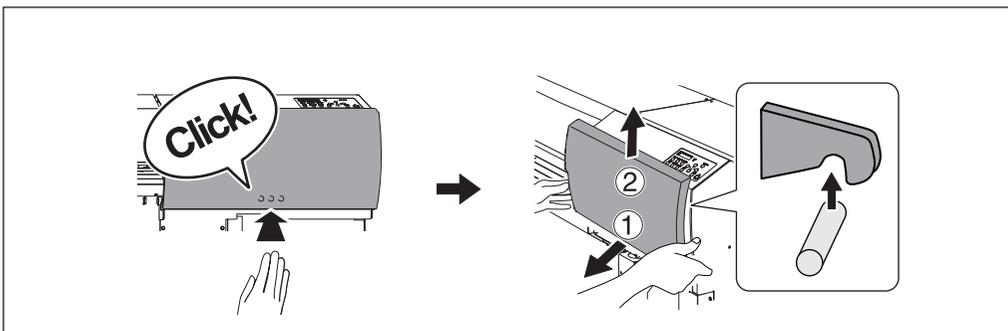


Make sure the drain bottle is installed, and then press **ENTER**.



When the screen on the left is displayed, remove the right cover.

Press the part in the following figure until it clicks. Lightly pull the cover in the direction indicated with ①, and then remove the cover by raising it in the direction indicated by ②.

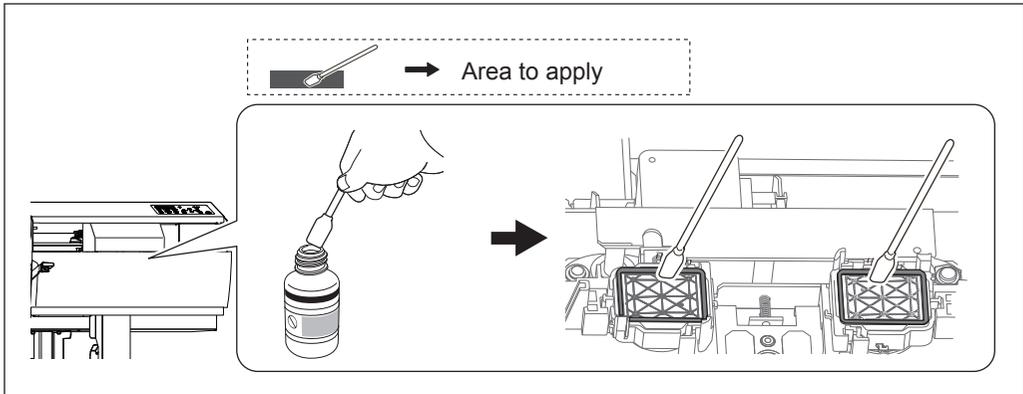


2. Apply the cleaning liquid.

①

APPLY
CLEANING LIQUID ↵

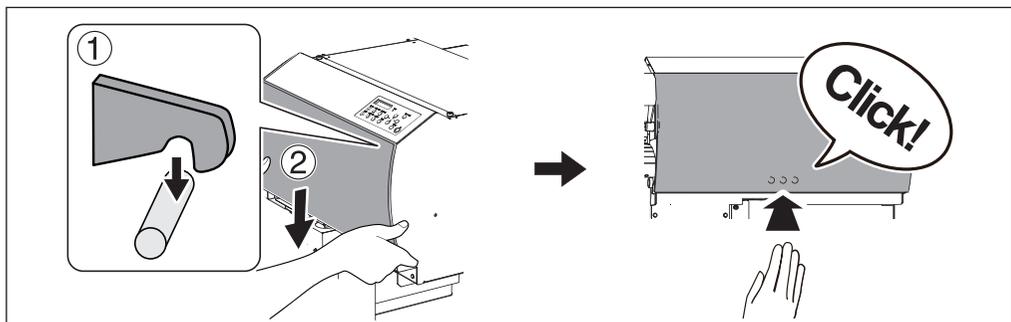
When the screen on the left is displayed, dip the cleaning stick in the cleaning liquid, and then apply the cleaning liquid to the parts shown in the figure.



②

When the cleaning is finished, attach the right cover.

Catch the cover on the printer's hook (①), and then lower the cover in the direction indicated by ②. Press the part in the following figure until it clicks.



③

APPLY
CLEANING LIQUID ↵

Press **ENTER**.

3. Perform the initial cleaning.

① SET SOLCL-LIQUID
12

Insert SOL INK cleaning cartridges into slots 1 and 2.

② REMOVE SOL CL
12

Remove and insert the SOL INK cleaning cartridges according to the instructions shown on the screen.

FILLING INK...
>>>> 3:45

On the "FILLING INK..." screen, the remaining time of the process is displayed. ("03:45" = "3 minutes and 45 seconds")

SET SOLCL-LIQUID
12

FILLING INK...
>>>> 3:45

③ Next, follow the instructions on the screen to clean the print heads in the order of "3 and 4," "5 and 6," and "7 and 8."

Remove and insert the SOL INK cleaning cartridges for the numbers indicated on the screen. Inserting cartridges in the incorrect slots will cause the ink filling operation to fail.



Point

When removing cartridges

REMOVE SOL CL
12

Remove

REMOVE SOL CL
12

Flashing

Turns off

When inserting cartridges

REMOVE SOL CL
12

Insert

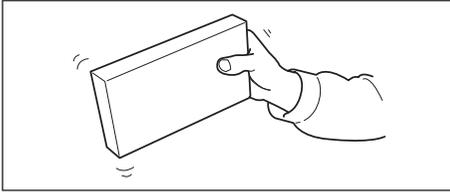
REMOVE SOL CL
12

Flashing

Turns on

4. Fill the machine with ink.

1

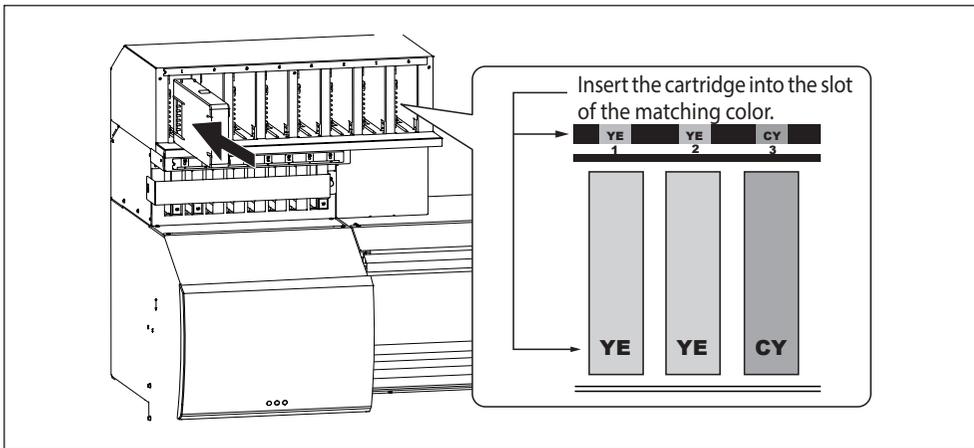


Before you insert the ink cartridge for each color, gently shake the cartridge.

2

SET CARTRIDGE
12345678

"EJ 4 COLOR": Insert ink cartridges into slots 1 to 8.
"EJ 7 COLOR": Insert ink cartridges into the slots whose numbers are flashing.



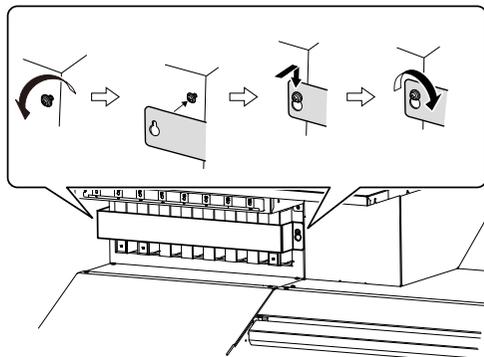
If a subtank or the subtank guard is not installed, the following screen will be displayed.

SET SUBTANK
12345678

Install a subtank in every slot whose number is flashing.

SET SUBTANK
GUARD ↵

Install the subtank guard, and then press **ENTER**.



3 EJ 4 COLOR:

```
FILLING INK...
>>> 3:45
```

```
EMPTY
DRAIN BOTTLE
```

When the screen on the left is displayed, discard the discharged fluid from the drain bottle.

Be sure to discard the fluid. If the fluid is not discarded at this stage, the discharged fluid may overflow.

Attach the drain bottle, and then press **ENTER.**

EJ 7 COLOR:

```
FILLING INK...
>>> 3:45
```

```
SET CARTRIDGE
12345678
```

```
FILLING INK...
>>> 3:45
```

```
EMPTY
DRAIN BOTTLE
```

When the screen on the left is displayed, insert ink cartridges into the slots whose numbers are flashing.

When the screen on the left is displayed, discard the discharged fluid from the drain bottle.

Be sure to discard the fluid. If the fluid is not discarded at this stage, the discharged fluid may overflow.

Attach the drain bottle, and then press **ENTER.**

4

```
FILLING INK...
>>> 3:45
```

```
CHECK
DRAIN BOTTLE
```

When the screen on the left is displayed, make sure the drain bottle is not overflowing with discharged fluid, and then press **ENTER.**

```
SETUP SHEET
```

When this screen appears, filling with ink is finished.

After this, the next step is to adjust the media holder adjuster. This procedure will be performed by a Roland DG service technician, so leave it up to them.

5. Network Settings

Memo

The examples used in the procedures for making the settings described in this section assume you are using one computer and one machine. The settings used in this section are merely example settings. The procedures and setting values described here may not be suitable for all operating environments.

If the computer you're using is connected to a number of networked devices or to the Internet, incorrect settings may adversely affect the entire network. For detailed information about the settings, consult your network administrator.

Step 1: Make the Network Settings for the Computer

Procedure

1 Log on to Windows as the "Administrator" or a member of the "Administrators" group.

2 Windows 10:

From the [Start] menu, click [Set], and then click [Network and Internet].

Click [Network and Sharing Center].

Click [Ethernet] or [Wi-Fi].

Windows 8.1:

From the [Start] menu, click [PC settings], and then click [Control Panel].

Click [Network and Internet], and then click [Network and Sharing Center].

Click [Ethernet] or [Wi-Fi].

Windows 8:

Right-click in a blank area of the Start screen, and at the bottom right of the screen,

Click [Control Panel].

Click [Network and Internet], and then click [Network and Sharing Center].

Click [Ethernet] or [Wi-Fi].

Windows 7:

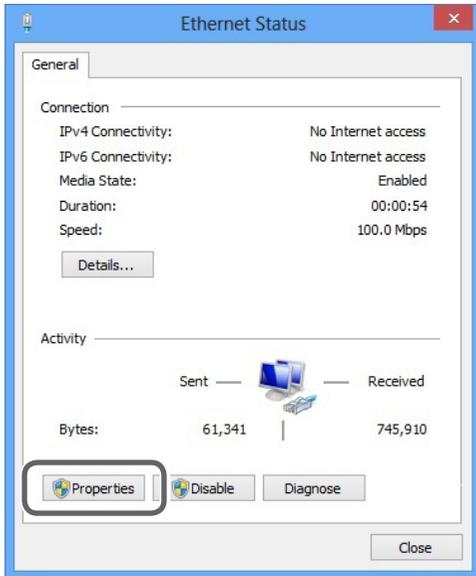
From the [Start] menu, click [Control Panel].

Click [Network and Internet], and then click [Network and Sharing Center].

Click [Local Area Connection] or [Wireless Network Connection].

5. Network Settings

3

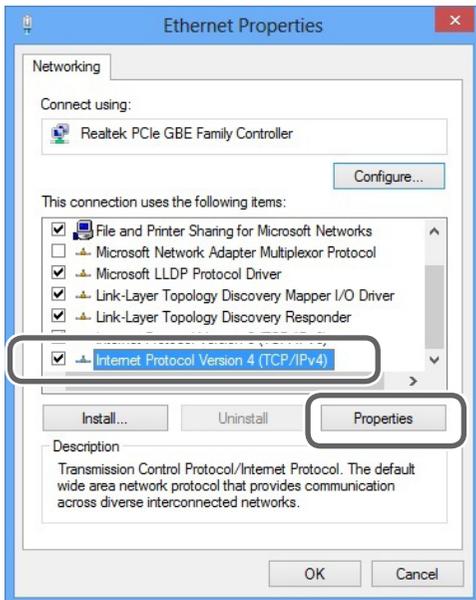


Click [Properties].

The [Ethernet Properties] dialog box appears. (On Windows 7, the [Local Area Connection Status] dialog box appears.)

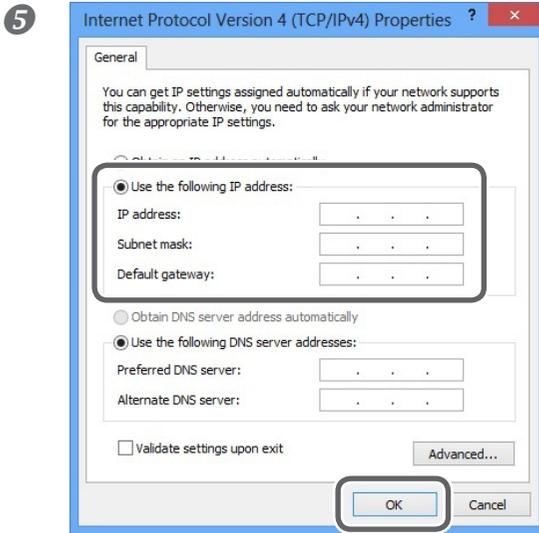
If the [User Account Control] dialog box appears, click [Continue].

4



Select [Internet Protocol Version 4 (TCP/IPv4)], and then click [Properties].

If the [Internet Protocol] check box is clear, select it. The [Internet Protocol Version 4 (TCP/IPv4) Properties] dialog box appears.



Select **[Use the following IP address]**. Enter the information as shown below, and then click **[OK]**.

[IP address]: 192.168.0.XXX

[Subnet mask]: 255.255.255.0

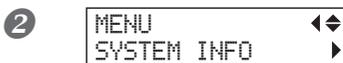
Here, "XXX" can be any number from 1 to 254. However, be sure to specify a number that is different from the numbers used for other computers and devices.

- 6 Click **[OK]** in the **[Internet Protocol Version 4 (TCP/IPv4) Properties]** dialog box, click **[OK]** in the **[Ethernet Properties]** dialog box (the **[Local Area Connection Properties]** dialog box on Windows 7), and then click **[Close]** in the **[Ethernet Status]** dialog box (the **[Local Area Connection Status]** dialog box on Windows 7).

Step 2: Make the Network Settings on the Printer

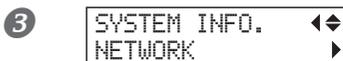
1. Set the IP address.

- 1 Press **[MENU]**.



Press **[DOWN]** several times to display the screen shown on the left.

Press **[RIGHT]**, then **[UP]**.



Press **[RIGHT]** three times.

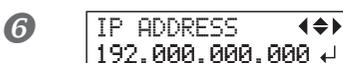


[IP ADDRESS]: 192.168.000.XXX

Here, "XXX" can be any number from 2 to 254. However, be sure to specify a number that does not duplicate the setting you made in Step 1. Here, "192.168.000.003" is entered by way of example. For the part corresponding to "192.168.000," apply the same value as the setting of your computer.



Press **[UP]** **[DOWN]** to select the address number.



Press **[RIGHT]**.

- 7 Repeat 5 and 6 to set all the IP address numbers.

8 



When you have finished making the setting, press

.

Press .

The screen shown in the figure appears again.

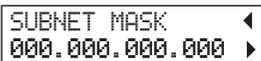
2. Set the subnet mask.

1 

Press .

2 

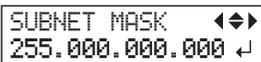
Press  twice.

3 

Press   to select the address number.

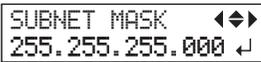
[SUBNET MASK]: 255.255.255.000

For the subnet mask, make the setting the same value as the one used by the computer. Here, "255.255.255.000" is entered by way of example.

4 

Press .

5 Repeat 3 and 4 to set the subnet mask.

6 

When you have finished making the setting, press

.

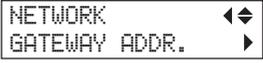
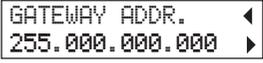
Press .

7 Press  to go back to the original screen.

If you are using the computer and the machine on a one-to-one basis, this completes the settings to make on the machine. Proceed to Step 3.

If you need to set the gateway address, proceed to the following procedure.

3. Set the gateway address.

- 1  From the screen displayed in 1.-8, press  twice.
- 2  Press  twice.
- 3  Press   to select the address number.
[GATEWAY ADDR.]: 255.255.255.255
For the value to enter for the gateway address, consult your network administrator. Here, "255.255.255.255" is entered by way of example.
- 4  Press .
- 5 Repeat 3 and 4 to set the gateway address numbers.
- 6  When you have finished making the setting, press .
- 7 Press  to go back to the original screen.

Step 3: Make the Port Settings for the Software RIP

The settings for the software RIP will be made here. For information about how to make the settings, refer to the documentation of the instructions for the software RIP.

Confirming that a network connection has been established

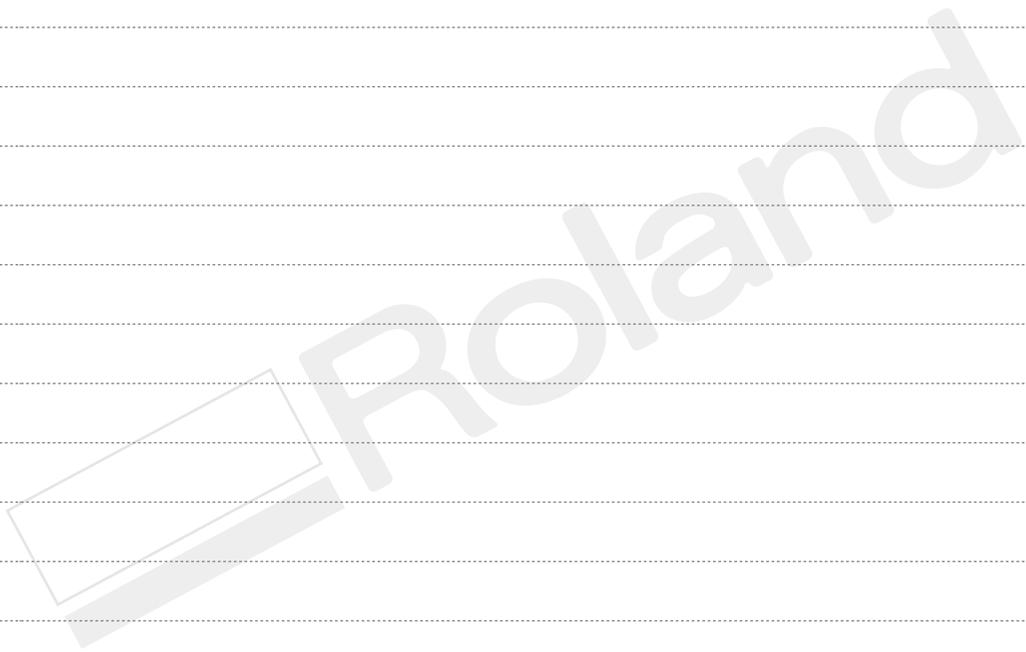
Roland VersaWorks

You can use the printing-test feature to check whether the connection to the network has been established. For information about how to carry out a printing test, refer to the documentation for Roland VersaWorks.

Other software RIP

Refer to the documentation for the software RIP you are using.









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