



# 3D SCANNING AND MILLING SOLUTIONS FROM START TO FINISH

Roland makes your 3D projects come roaring to life with a full line of high performance 3D scanning and milling machines – each designed from the ground up to make product design, benchtop prototyping, reverse engineering, animation and more much easier, whether you're just adding 3D capabilities to your shop or you are already an industry expert. Plus, each comes with a complete software suite to help you get the most out of your new machine.



**SCANNING AND MILLING MACHINE**

**MDX-15 | MDX-20**

Benchtop prototyping has never been easier. Ideal for jewelers and product designers on a budget. These desktop machines mill tooling board, resins, and plastics with ease. So you can test form, fit, and function with confidence, making them the perfect choices for prototypes, parts and precision models. The MDX-15 and MDX-20 models feature scanning and milling in one at a resolution of up to 0.002" scanning and 0.001" milling. Bundled with MODELA Player4,™ MODELA 3D Design,™ Dr. PICZA™ and Virtual MODELA,™ Dr. Engrave,™ and 3D Engrave software.



**MDX-15 \$3,145 US**  
**MDX-20 \$4,695 US**

**MILLING MACHINE**

**MDX-40 | MDX-40K**

The Roland MDX-40 is a desktop Subtractive Rapid Prototyping (SRP) system that offers product designers a major value. The MDX-40 is less than half the cost of most additive systems while producing prototypes out of a wider variety of non-proprietary materials with greater precision and better surface finish. The MDX-40K includes a 4th rotary axis that allows unattended 360° milling. An optional 3D scanning head that uses Roland's innovative Active Piezo Sensor technology – ideal for reverse engineering – is also available. Included powerful CAM and simulation software enables you to get started immediately. Bundled with MODELA Player4,™ MODELA 3D Design,™ Dr. PICZA™ and Virtual MODELA,™ Dr. Engrave,™ and 3D Engrave software.



**MDX-40 \$7,345 US**  
**MDX-40K \$11,595 US**

**3D LASER SCANNERS**

**LPX-60 DS | LPX-600 DS | LPX-1200 DS**

Stop wasting hours cleaning up scanned data! With the touch of a button, LPX DS Series 3D laser scanners can generate a detailed, high resolution 3D model with watertight surfaces. Bundled LPX EZ Studio reverse engineering software automatically scans, aligns, merges planes, fills holes and decimates 3D models. The LPX-60 DS scans objects up to 12" tall by 8" in diameter at up to 0.008" maximum resolution. The LPX-600 DS scans objects up to 16" tall by 10" in diameter at up to 0.008" maximum resolution, and the LPX-1200 DS scans objects up to 8" tall by 5" in diameter at up to 0.004" maximum resolution.

**LPX-60DS \$8,395 US**  
**LPX-600DS \$12,595 US**  
**LPX-1200 \$15,995 US**



**PRECISION PROTOTYPING**

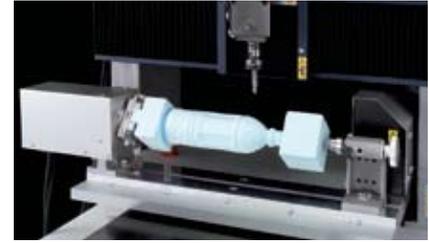
**MDX-540 SRP® SYSTEM**

The MDX-540 SRP® System combines precision desktop milling with powerful CAM software, making it easy to produce prototypes with industry leading speed and accuracy. The MDX-540 mills a wide variety of nonproprietary materials and popular engineered plastics such as ABS, Delrin®, and nylon. The benchtop device produces functional prototypes ideal for structural, thermal, and electrical testing. It even produces non-ferrous metal rapid injection molds.

**MDX-540 \$20,995 US** (Precision Spindle)  
**MDX-540A \$31,495 US** (Automatic Tool Changer)  
**MDX-540S \$26,295 US** (High Precision)  
**MDX-540SA \$36,795 US** (High Precision with Automatic Tool Changer)



Roland 3D scanning and milling machines allow engineers and designers to quickly and inexpensively create 3D prototypes as well as wax models for jewelry design.



## PRODUCT SPECIFICATIONS

| MODEL                            | MDX-15  | MDX-20   | MDX-40 – Base model                                      | MDX-40K – Base model plus automatic tool changer         |
|----------------------------------|---|--|--|--|
| <b>Max Work Area</b>             | 6.0"(X) x 4.0"(Y) x 2.4"(Z)<br>152.4mm x 101.6mm x 60.5mm | 8.0"(X) x 6.0"(Y) x 2.4"(Z)<br>203.2mm x 152.4mm x 60.5mm    | 12.0"(X) x 12.0"(Y) x 4.1"(Z)<br>305.0mm x 305mm x 105mm | 12.0"(X) x 12.0"(Y) x 4.1"(Z)<br>305.0mm x 305mm x 105mm |
| <b>Rotary Axis</b>               | N/A   | N/A  | N/A  | 3.3" (D) x 5.3" (L)                                      |
| <b>Max Feed Rate</b>             | 15mm/sec.   | 15mm/sec.  | X-Y Axis: 50mm/sec Z-axis: 30mm/sec                      | X-Y Axis: 50mm/sec Z-axis: 30mm/sec                      |
| <b>Spindle Motor</b>             | 10W   | 10W  | 100 W  | 100 W  |
| <b>Spindle Speed</b>             | 6500 rpm  | 6500 rpm   | 4,500 - 15,000 rpm                                       | 4,500 - 15,000 rpm                                       |
| <b>Largest Tool Diameter</b>     | 1/8" (Optional 1/4" and 6mm Spindle)                      | 1/8" (Optional 1/4" and 6mm Spindle)                         | 1/4" or 6mm  | 1/4" or 6mm  |
| <b>Scanning Probe</b>            | Included  | Included   | Optional   | Optional   |
| <b>Rotary Axis Unit</b>          | NA  | NA   | Optional   | Standard   |
| <b>Scanning Pitch (Smallest)</b> | 0.05mm  | 0.05mm   | 0.05mm   | 0.05mm   |
| <b>Scanning Method</b>           | Contact Roland Active Piezo Sensor                        | Contact Roland Active Piezo Sensor                           | Contact Roland Active Piezo Sensor                       | Contact Roland Active Piezo Sensor                       |
| <b>Interface</b>                 | Serial (RS-232C)  | Serial (RS-232C)   | USB  | USB  |
| <b>Power Supply</b>              | AC 100 to 240 ± 10%, 50/60 Hz (2.1 A)                     | AC 100 to 240 ± 10%, 50/60 Hz (2.1 A)                        | AC 100 to 240 ± 10%, 50/60 Hz (2.1 A)                    | AC 100 to 240 ± 10%, 50/60 Hz (2.1 A)                    |
| <b>External dimensions</b>       | 16.8"(W) x 11.1"(D) x 12.1"(H);<br>426mm x 280mm x 305mm  | 18.8"(W) x 15.1"(D) x 12.1"(H);<br>476.8mm x 381.6mm x 305mm | 26.3"(W) x 29.9"(D) x 21.8"(H)<br>669mm x 760mm x 554mm  | 26.3"(W) x 29.9"(D) x 21.8"(H)<br>669mm x 760mm x 554mm  |
| <b>Bundled Software</b>          | Modela Player 4, 3D Engrave, Dr. Engrave, Modela Player   | Modela CAM, Dr. Picza  | SRP Player, 3D Engrave, Dr. Engrave, Modela Player 4     | SRP Player, 3D Engrave, Dr. Engrave, Modela Player 4     |

| MODEL                        | MDX-540 – base model                                     | MDX-540S – Base model plus high tolerance ball screws     | MDX-540A – Base model plus factory installed automatic tool changer | MDX-540SA – Base model plus high tolerance ball screws and automatic tool changer |
|------------------------------|--|---|---|---|
| <b>Max Work Area</b>         | 19.7"(X) x 15.7"(Y) x 6.1"(Z)<br>500mm x 400mm x 155mm   | 19.7" (X) x 15.7" (Y) x 6.1" (Z)<br>500mm x 400mm x 155mm | 15.7"(X) x 15.7"(Y) x 6.1"(Z)<br>400mm x 400mm x 155mm              | 15.7"(X) x 15.7"(Y) x 6.1"(Z)<br>400mm x 400mm x 155mm                            |
| <b>Max Feed Rate</b>         | 125mm/sec  | 125mm/sec   | 125mm/sec   | 125mm/sec   |
| <b>Spindle Motor</b>         | 400W   | 400W  | 400W  | 400W  |
| <b>Spindle Speed</b>         | 400 - 12,000 rpm   | 400 - 12,000 rpm  | 400 - 12,000 rpm  | 400 - 12,000 rpm  |
| <b>Largest Tool Diameter</b> | 3/8" or 10mm   | 3/8" or 10mm  | 3/8" or 10mm  | 3/8" or 10mm  |
| <b>Rotary Axis Unit</b>      | Optional   | Standard  | Optional  | Standard  |
| <b>Interface</b>             | USB  | USB   | USB   | USB   |
| <b>Power Supply</b>          | AC 100 to 120V (7A) or 220 to 240V (4A)                  | AC 100 to 120V (7A) or 220 to 240V (4A)                   | AC 100 to 120V (7A) or 220 to 240V (4A)                             | AC 100 to 120V (7A) or 220 to 240V (4A)   |
| <b>External dimensions</b>   | 29.3"(W) x 37.6"(D) x 33.8"(H);<br>745mm x 955mm x 858mm | 30.1"(W) x 37.6"(D) x 33.8"(H);<br>765mm x 955mm x 858mm  | 29.3"(W) x 37.6"(D) x 33.8"(H);<br>745mm x 955mm x 858mm            | 30.1"(W) x 37.6"(D) x 33.8"(H);<br>765mm x 955mm x 858mm                          |
| <b>Bundled Software</b>      | SRP Player, 3D Engrave, Dr. Engrave                      | SRP Player, 3D Engrave, Dr. Engrave                       | SRP Player, 3D Engrave, Dr. Engrave                                 | SRP Player, 3D Engrave, Dr. Engrave   |
| <b>Optional Software</b>     | SRP Player Pro   | SRP Player Pro  | SRP Player Pro  | SRP Player Pro  |

| MODEL                            | LPX-60DS   | LPX-600DS  | LPX-1200DS   |
|----------------------------------|--|--|--|
| <b>Max Work Area</b>             | 8.0"(D) x 12.0"(H);<br>203.2mm x 304.8mm                 | 10.0"(D) x 16.0"(H);<br>254.0mm x 406.4mm                | 5.0"(D) x 8.0"(H);<br>130mm x 203.2mm                    |
| <b>Operating Speed</b>           | 50mm/sec, 4.9 rpm  | 37mm/sec, 4.5 rpm  | 7.6mm/sec, 4.5 rpm                                       |
| <b>Scanning Pitch (Smallest)</b> | 0.2mm  | 0.2mm  | 0.1mm  |
| <b>Scanning Method</b>           | Noncontact Laser Sensor                                  | Noncontact Laser Sensor                                  | Noncontact Laser Sensor                                  |
| <b>Interface</b>                 | USB  | USB  | USB  |
| <b>Power Supply</b>              | AC 100 to 240V ±10% 50/60 Hz (1.7 A)                     | AC 100 to 240V ±10% 50/60 Hz (1.7 A)                     | AC 100 to 240V ±10% 50/60 Hz (1.7 A)                     |
| <b>External dimensions</b>       | 19.7"(W) x 15.0"(D) x 24.4"(H);<br>500mm x 382mm x 619mm | 24.8"(W) x 19.9"(D) x 30.0"(H);<br>630mm x 506mm x 761mm | 17.4"(W) x 15.6"(D) x 24.0"(H);<br>443mm x 396mm x 609mm |
| <b>Bundled Software</b>          | LPX EZ Studio, Dr. Picza 3                               | LPX EZ Studio, Dr. Picza 3                               | LPX EZ Studio, Dr. Picza 3                               |
| <b>Optional Software</b>         | Pixform Pro II   | Pixform Pro II   | Pixform Pro II   |

Imagine. 

FOR COMPLETE PRODUCT SPECIFICATIONS AND FEATURES, OR MORE INFORMATION, CALL 800-542-2307 OR VISIT WWW.ROLANDDGA.COM  
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